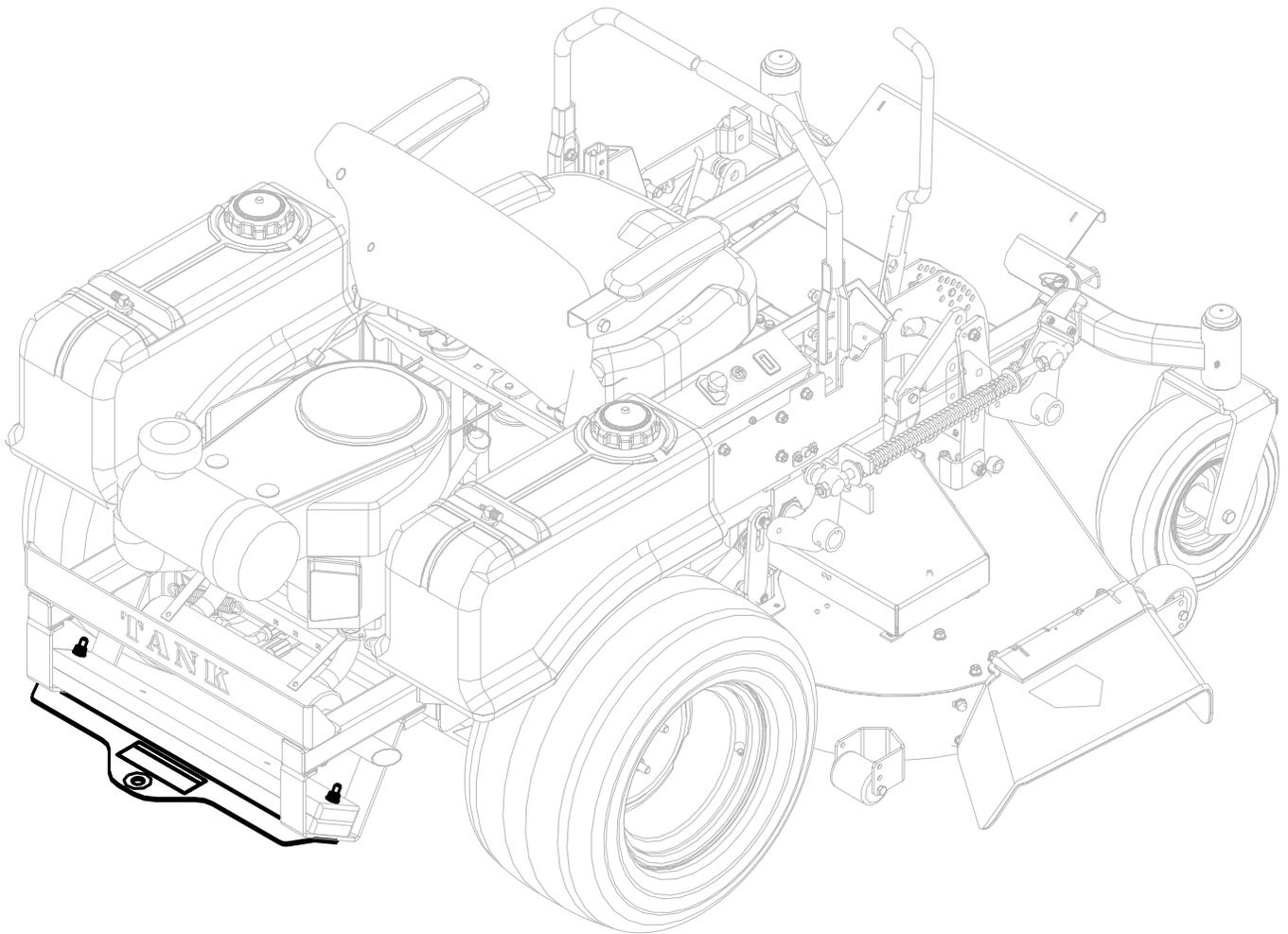




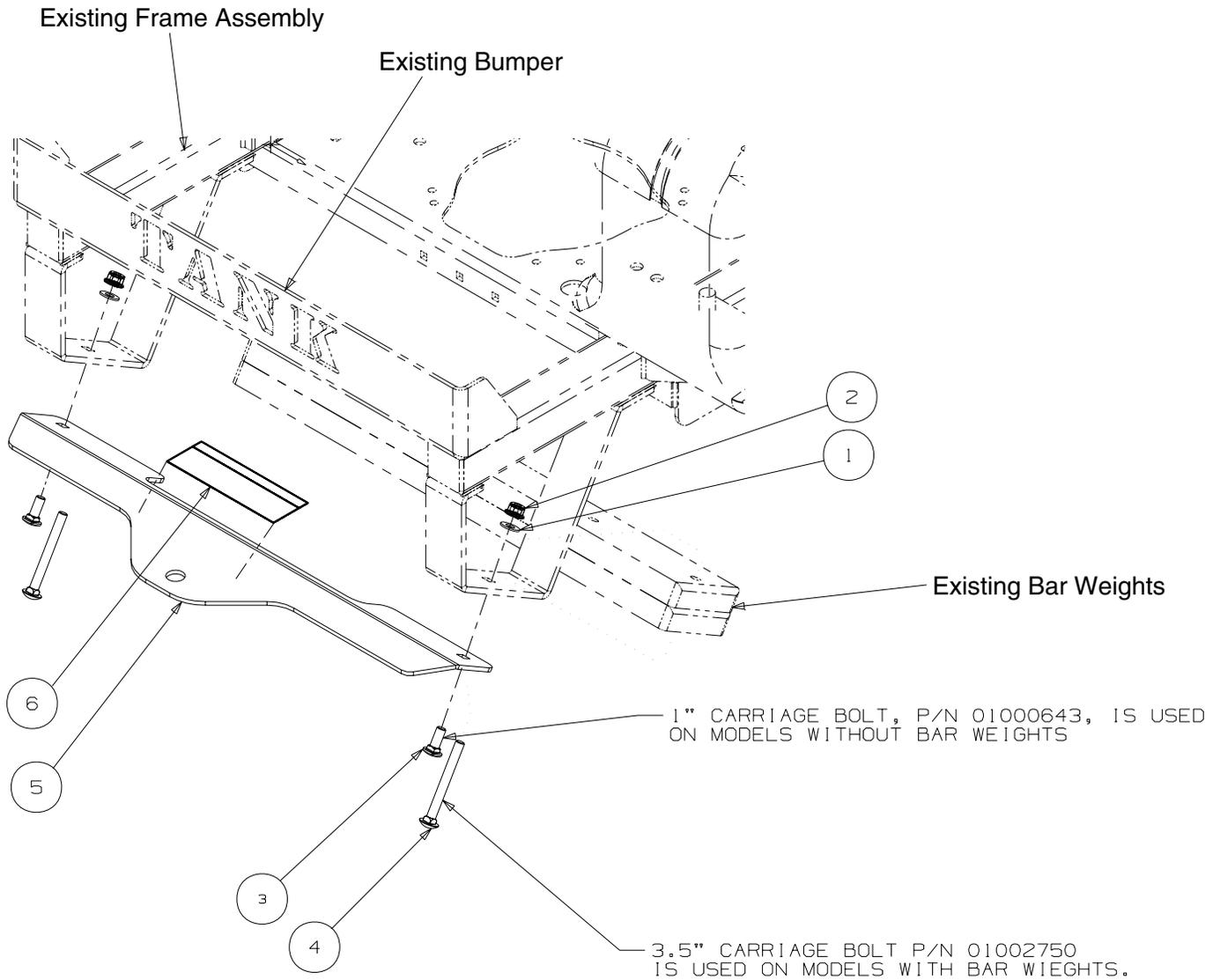
Tow Hitch Kit

590-864-150



INSTRUCTION SHEET

Figure 1 and Parts List



Ref. No.	Part No.	Description	Qty.
1	00012158	Flat Washer, 3/8	2
2	00022560	Flange Lock Hex Nut, 3/8-16	2
3	01000643	Carriage Bolt, 3/8-16 x 1	2
4	01002750	Carriage Bolt, 3/8-16 x 3.5	2
5	02002536	Hitch	1
6	02002693	Decal, Hitch Warning	1

Installation Instructions

1. Models Affected: All MMZ “TANKS” and M50KHS. Z-Force 60 model year 2006 only.
2. Before working on machine, make sure engine is stopped and the machine has cooled. Remove the ignition key and disconnect both spark plugs.
3. If your unit is equipped with rear mounted bar weights, proceed to Step 3. If your unit does not have rear mounted bar weights, proceed to Step 10.

Instructions for units with Bar Weights

4. If your unit has rear mounted bar weights, remove both sets of existing nuts and bolts and discard. Leave the existing bar weights in place.
5. Hold the hitch bracket Ref. 5 (02002536) in place against the underside of the existing frame assembly, with the warning label Ref. 6 (02002693) facing up and the looped end facing out. See Figure 1 below.

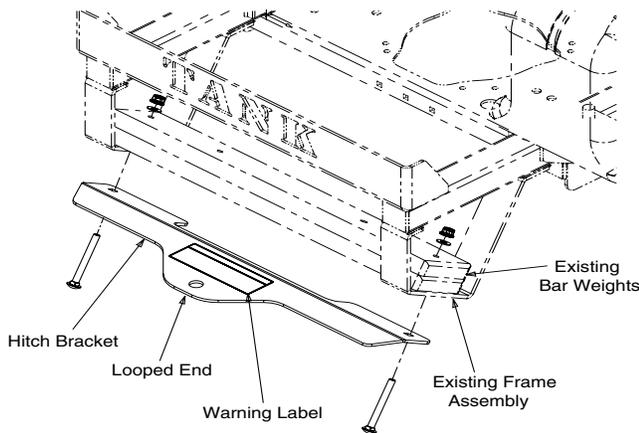


Figure 1

6. On one end of the hitch bracket Ref. 5 (02002536), feed a 3/8-16 x 3.5 long carriage bolt Ref. 4 (01002750) from the underside up through the existing frame assembly and through the existing bar weights.

See Figure 2 below.

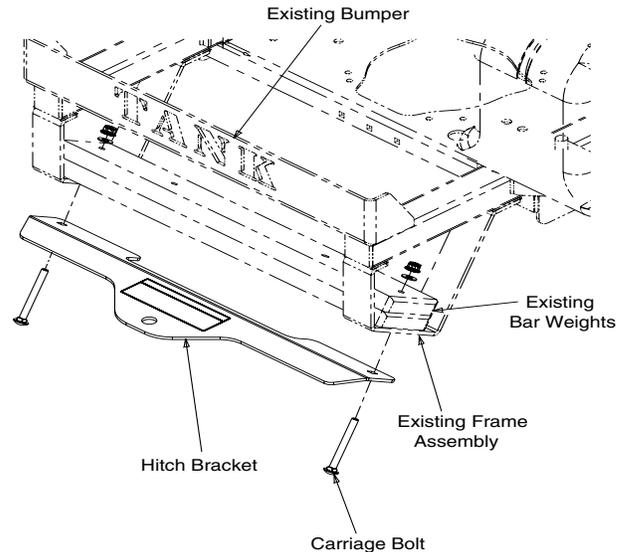


Figure 2

7. Place a 3/8 Flat Washer Ref. 1 (00012158) and a Flange Lock Hex Nut Ref. 2 (00022560) onto the carriage bolt Ref. 4 and hand tighten. See Figure 3 below.

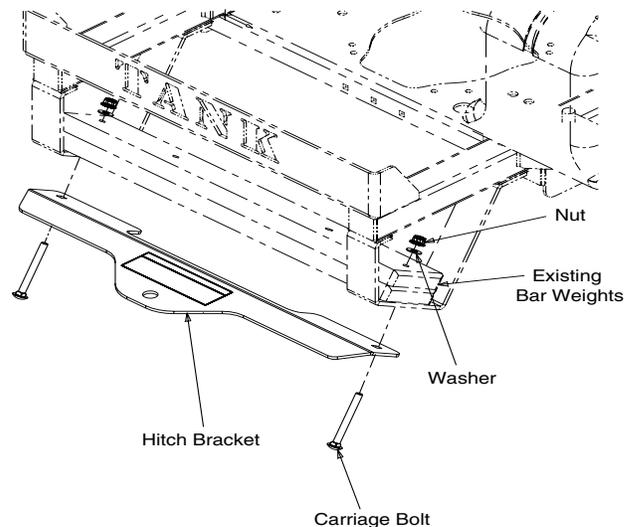


Figure 3

8. Repeat Steps 5 and 6 for the opposite end of the hitch bracket.
9. Tighten each flange lock nuts with a 9/16 wrench while holding the lock of the carriage bolt in to the square hole of the hitch bracket.
10. Discard extra 3/8-16 x 1.0 carriage bolts and proceed to Step 16.

Instructions for units without Bar Weights

11. Hold the hitch bracket Ref. 5 (02002536) in place against the underside of the existing

frame assembly, with the warning label Ref. 6 (02002693) facing up and the looped end facing out. See Figure 4 below.

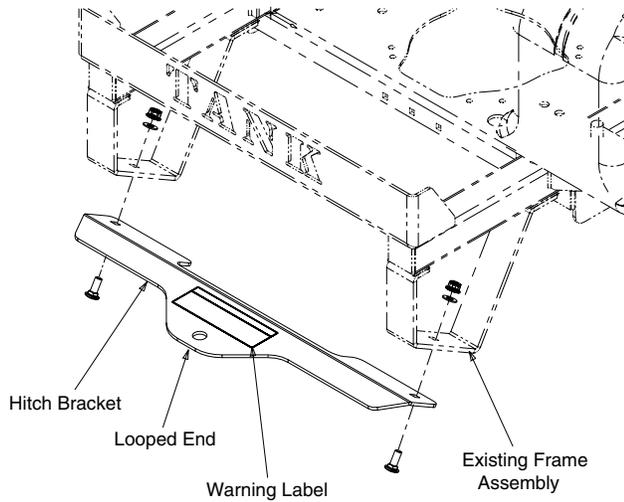


Figure 4

12. On one end of the hitch bracket Ref. 5 (02002536), feed a 3/8-16 x 1.0 long carriage bolt Ref. 3 (01000643) from the underside up through the existing frame assembly. See Figure 5 below.

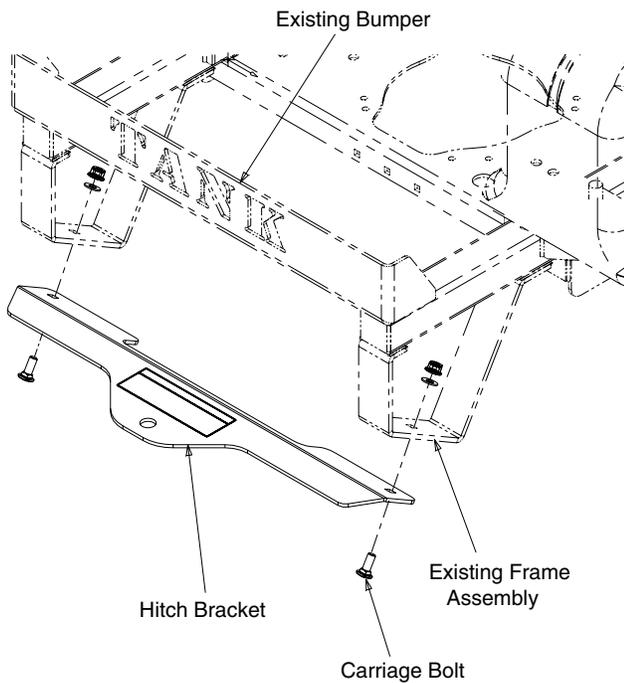


Figure 5

13. Place a 3/8 Flat Washer Ref. 1 (00012158) and a Flange Lock Hex Nut Ref. 2 (00022560) onto the carriage bolt Ref. 4 and hand tighten.

See Figure 7 below.

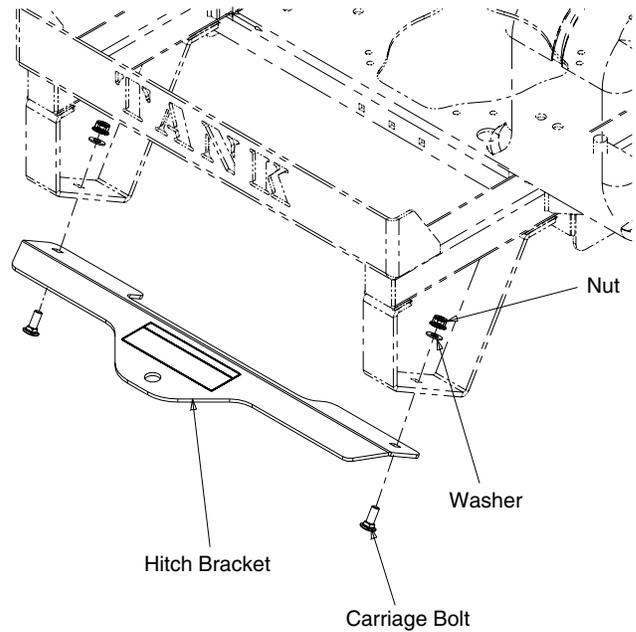


Figure 7

14. Repeat Steps 11 and 12 for the opposite end of the hitch bracket.
15. Tighten each flange lock nuts with a 9/16 wrench while holding the lock of the carriage bolt in to the square hole of the hitch bracket.
16. Discard extra 3/8-16 x 3.5 carriage bolts and proceed to Step 16.
17. Review all printed warnings before proceeding with towing.

⚠ WARNING!

- Maximum weight on hitch is 50 lbs.
- Maximum towed load is 500 lbs.
- Never allow passengers on towed equipment.
- Loss of traction can occur on slopes, 5° (9%) maximum grade.
- Travel slowly and allow extra distance to stop.
- Use caution during turns to avoid jack-knifing.
- Use extra caution when operating in reverse.
- Do not modify hitch or repair hitch. Replace hitch if damaged.

Note: A standard 1-7/8 dia ball hitch can be mounted to the hitch through the center hole.

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