



Service Kit 759-04280

Date: August 5, 2010
 Subject: TANK-S Steering Gear Kit.
 Models Affected: **S6031-KW** (53A18DU6050).
S7237-KW (53A18DU8050).
 Serial Numbers: All 2009 Built Units.

ATTENTION: 759-04280 Only Utilized For The Welded Steel Axle Assembly Style Steering Gears.

NOTE: These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

PURPOSE: The inner steering gear assembly **02003375** and the outer steering gear **703-06855** are No Longer Available. When replacing either gear it is **MANDATORY** to replace all gears both left and right, inner and outer as a set. **NOTE: Never mix old style steering gears with new style steering gears. See Figure 1 & Figure 2 below for identifying parts.**

Old Style No Longer Available

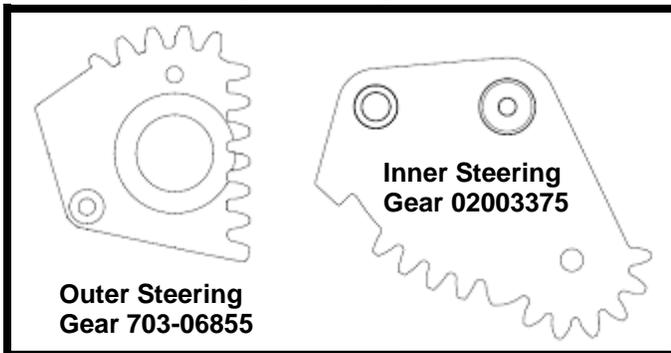


FIGURE 1

New Style Included In 759-04280

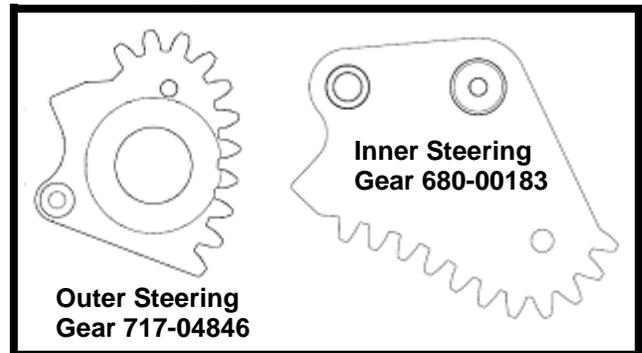


FIGURE 2

Service Kit **759-04280** consist of both left and right, inner and outer new style steering gears, new flange bushings for the inner steering gears and mounting hardware See Figure 3.

759-04280 Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	680-00183	2	Inner Steering Gear Assy.
2	717-04846	2	Outer Steering Gear
3	02003307	4	Flange Bushing
4	714-0162	2	5/32 Dia. Cotter Pin
5	712-3016	2	5/8-11 Nylon Lock Flange Nut
6	00022560	8	3/8-16 Nylon Lock Flange Nut

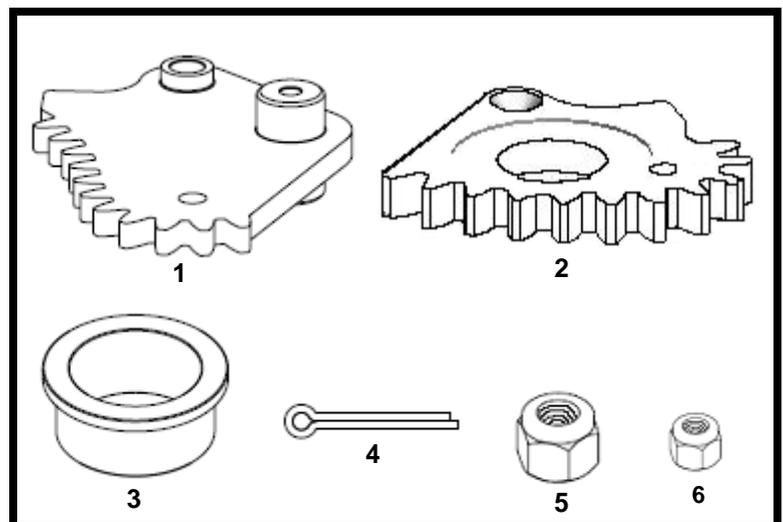
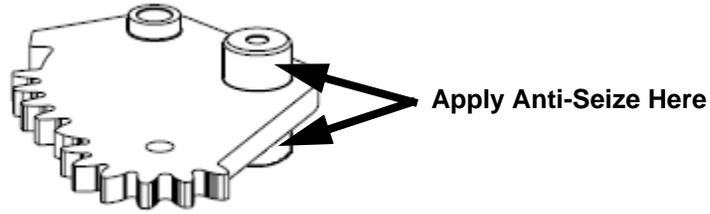


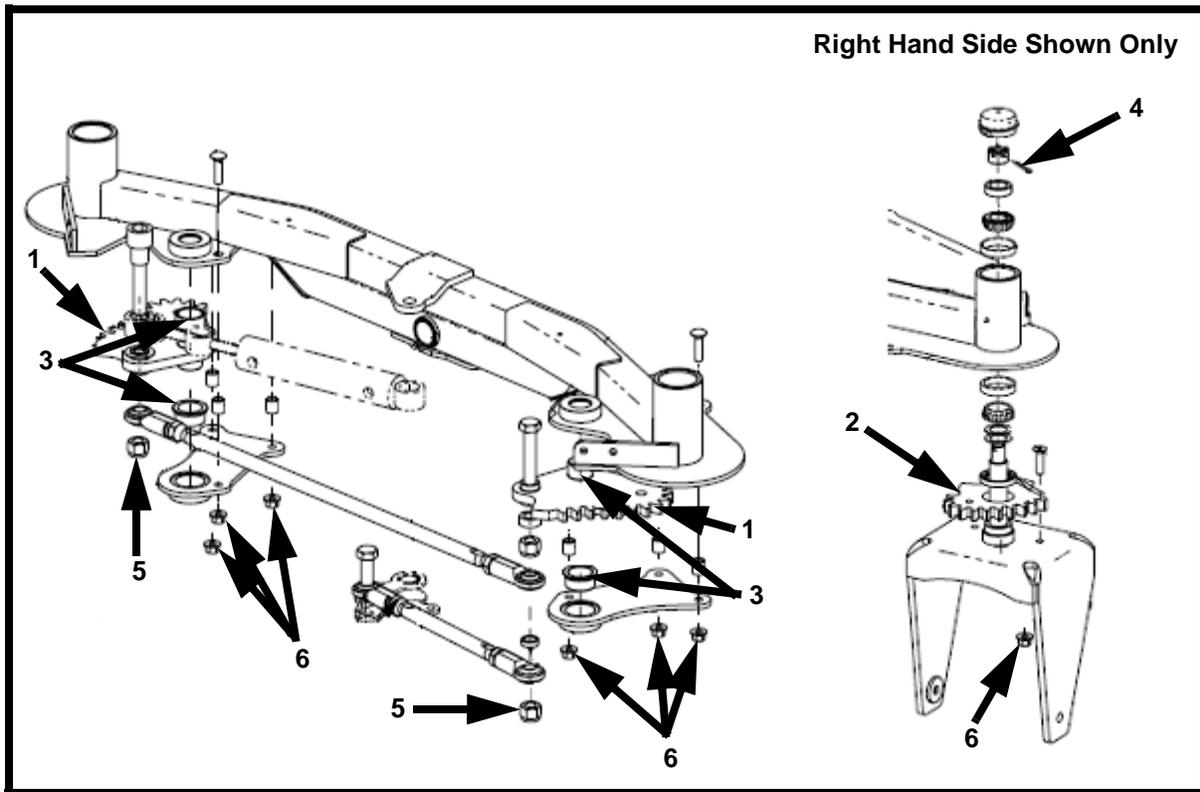
FIGURE 3

NOTE: Add a small amount of Anti-Seize compound to the upper and lower pivot hubs of the inner steering gears Ref. # 1 before assembly. See Figure 2.



NOTE: Please refer to ID #7024 on the Dealer Service Site and view attachment "TANK-S Steering Adj.pdf" for TANK-S Steering System Adjustments after installing Service Kit 759-04280.

Service Kit 759-04280 Part Location



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NOTE: Save this supplement sheet. Refer to it when ordering replacement parts.