



Supplement Sheet

Date: November 14, 2008
Subject: 1/4"-20 Extended Length Plug Screw
Part Affected: 918-04634

MODELS AFFECTED:

i1042 (17AE9BKR010, 17AE9BKR056).
i1046 (17AF9BKH010, 17AF9BKH709, 17AF9BKH710, 17AF9BKH756).
i1050 (17AF9BKP010, 17AF9BKP709, 17AF9BKP710, 17AF9BKP756).

NOTE: These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

ATTENTION

The Synchro / Hydro Steering Assembly, part number 918-04634 is shipped with an extended length screw to lock the steering assembly in its neutral / centered position.

After installation of the New 918-04634 Synchro / Hydro Steering Assembly and the steering adjustments have been performed, remove the 1/4"-20 screw from the steering box centering port as shown in Figure 1. **NOTE: The 1/4"-20 Screw will be from .750" to 1.50" long.**

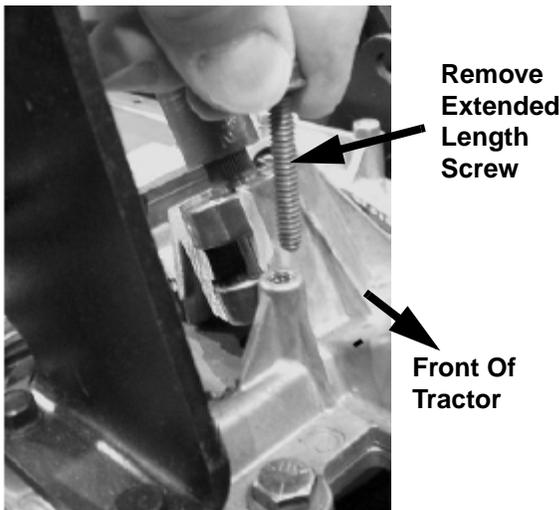


FIGURE 1

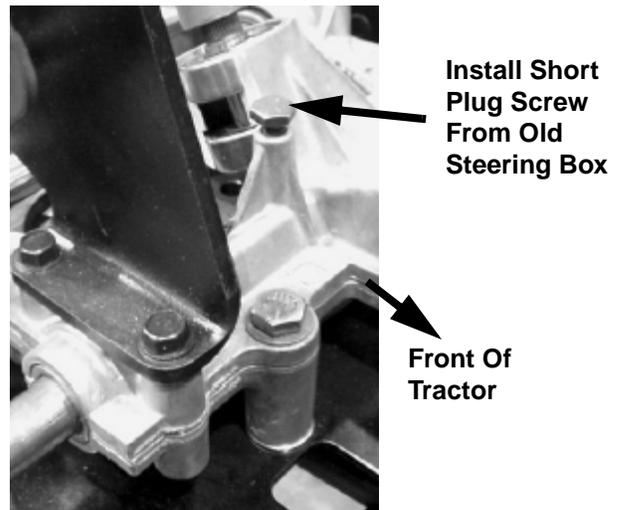


FIGURE 2

Install the 1/4"-20 x .50" plug screw from the old steering box centering port into the New steering box centering port as shown in Figure 2. The shorter screw will keep debris from entering the steering gear box.

NOTE: For complete installation instructions refer to the iSeries Riding Tractor Professional Shop Manual, Form Number 769-03231.