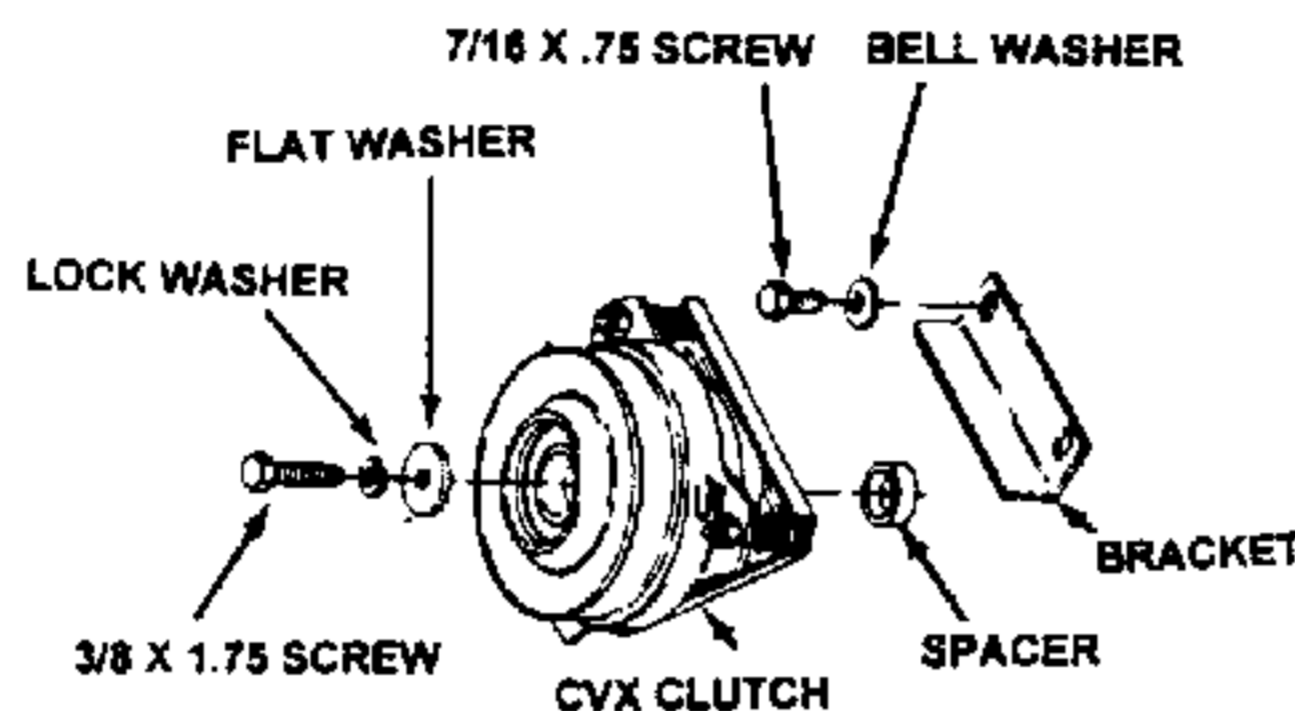


Models: 2160, 2165
 Date: March 20, 1997
 Subject: PTO CLUTCH REPLACEMENT

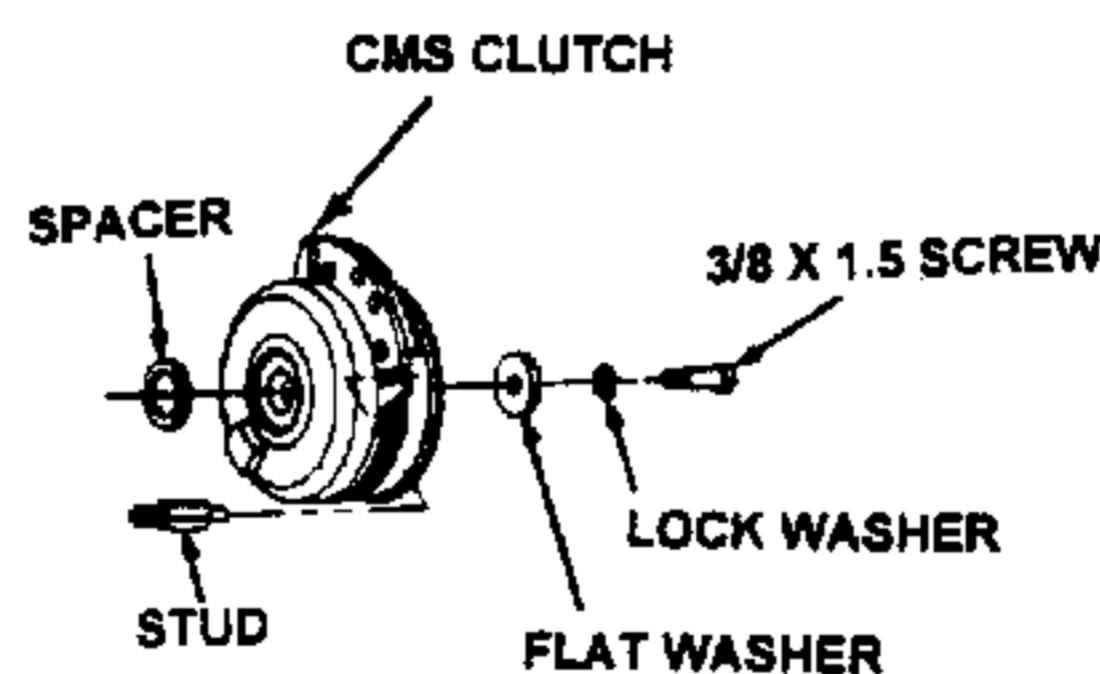
A new commercial mag stop (CMS) clutch is available for the above model tractors to replace the CVX style clutch. This new CMS clutch is very similar to the one currently used on the 18 hp tractors. The only difference is the diameter of the hub to accommodate a different crankshaft diameter.

The chart below indicates the part numbers to retrofit the CVX style clutch to the CMS clutch.



CVX Clutch Assembly

Remove and discard	1	710-0539	Screw, Hex Cap, 3/8 - 24 X 1.75
Remove and retain	1	736-0169	Washer, Lock, 3/8
Remove and retain	1	736-3082A	Washer, Flat, .455 X 1.5 X .172
Remove and discard	1	717-3389	CVX Clutch Assy, PTO
Retain	1	711-3179	Spacer
Remove and discard	2	710-3030	Screw, Hex Cap, 7/16 - 14 X .75
Remove and discard	2	736-0407	Washer, Bell, .45 X 1.0 X .062
Remove and discard	1	703-1986A	Bracket, Torque



CMS Clutch Assembly

Order and install	1	711-1197	Stud, Clutch Stop
Reinstall	1	711-3179	Spacer **
Order and install	1	717-3446	CMS Clutch Assy, PTO
Reinstall	1	736-3082A	Washer, Flat, .455 X 1.5 X .172
Reinstall	1	736-0169	Washer, Lock, 3/8
Order and install	1	710-1044	Screw, Hex Cap, 3/8 - 24 X 1.5

** Review installation instructions on Service Bulletin CC-304

When failure of the CVX clutch occurs on the above model tractors, replace with CMS clutch.

Warranty Allowance: Normal warranty terms will apply.

Service Manager	Parts Manager	Service Tech.	Service Tech.	Service Tech.

Circulate and Initial