



Service Advisory

COMMERCIAL SERIES

CC-580

Models Affected: M60 CT (53AB5JEX750, 53AL8CTX750).
M72 CT (53AB5JEZ750, 53AB5JEZ630, 53AL8CTZ750).

Serial Number Range Affected: All 2006 and 2007 Production Units.

Date: **June 29, 2007**

Subject: **Failure of the Glow Plug Timer Relay (725-04218). This is A Mandatory Fix.**

PURPOSE: To eliminate electrical spikes caused by the Electric P.T.O. Clutch by ordering and installing a Diode Pigtail Assembly (**01009921**) in line between the P.T.O. Clutch and Main Harness.

ACTION REQUIRED:

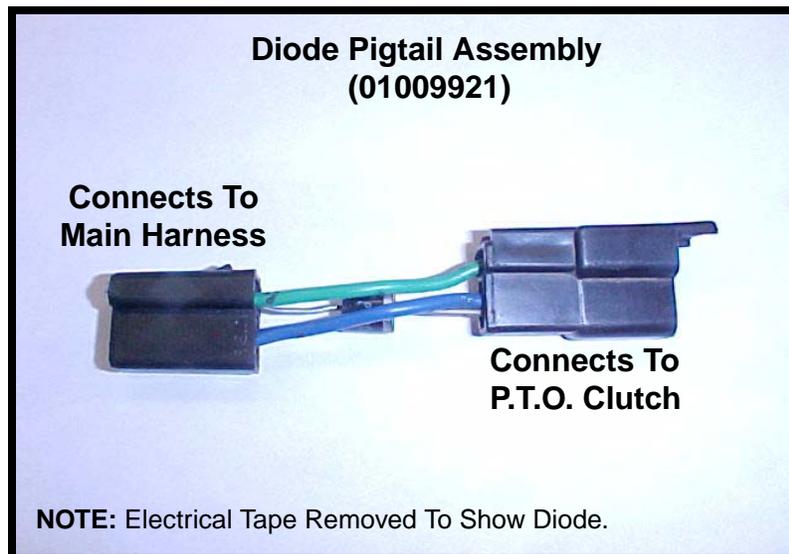
1. Park the unit on a flat level surface.
2. Disconnect the negative battery cable from the negative battery terminal. Disconnect the positive battery cable from the positive battery terminal.
3. Make sure engine and muffler are at ambient air temperature before proceeding.
4. Locate the connection for the P.T.O. Clutch to the Main Harness at the right rear of the unit / engine.
5. Unplug the P.T.O. Clutch from the Main Harness. Note the clips securing the plugs must be released.

NOTE: DO NOT pull on the wires to separate the plug connector.

6. Apply dielectric grease to the contacts and install the (**01009921**) Diode Pigtail Assembly between the P.T.O. Clutch and Main Harness by matching male to female connectors. Make sure connectors are secured with clips.

7. Connect the positive battery cable to the Positive battery terminal. Connect the negative battery cable to the negative battery terminal.

8. Start Unit to verify The P.T.O. Clutch and Glow Plugs operate properly.



Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-580** and **725-04218** as the original failed part on the claim. Repair time allowance is 0.2 Hrs.

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial