



Service Advisory

CC-660

2500 SERIES

Models Affected: GT 2542 (14A-2D2G710).
GT 2544 (14A-2C7L710).
GT 2550 (14A-2E7P710).
GT 2554 (14A-2A7K710).

Serial Number Range Affected: 1J229G and Prior.

Date: **January 12, 2010**

Subject: **Hood Brace Kit 759-04237.**

PURPOSE: Hood Brace Kit **759-04237** is to be used on hoods that already incorporate the use of the 710-1242 Hi-Lo Screws, See Figure 1 below. These four (4) screws are used to mount the hood to the hood pivot bracket. This Service Kit will enhance the strength and durability of the existing hood by using longer Hi-Lo screws and a center hood brace and hood brace plate.

Order and install the Hood Brace Kit **759-04237**. If hood is damaged and needs replacing see note below for proper Service Kit to order and install.

NOTE: *If the unit being repaired, still has the style of hood with the brass inserts, (see Figure 2 below) that use a 1/4-20 hex head bolt to mount the hood to the pivot bracket. Order and install one of the updated hood Service Kits listed below, (depending on serial number of the unit and requirement). These Service Kits will include the items contained in this Service Kit (759-04237).*

759-04136B is used for 2500 Series Tractors built Prior to January 13, 2006.

759-04137B is used for 2500 Series Tractors built January 13, 2006 through October 31, 2006.

759-04209A is used for 2500 Series Tractors built November 1, 2006 and After.



FIGURE 1

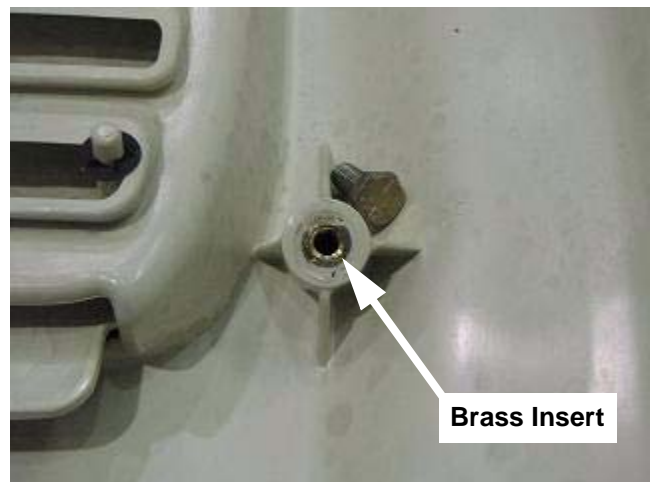
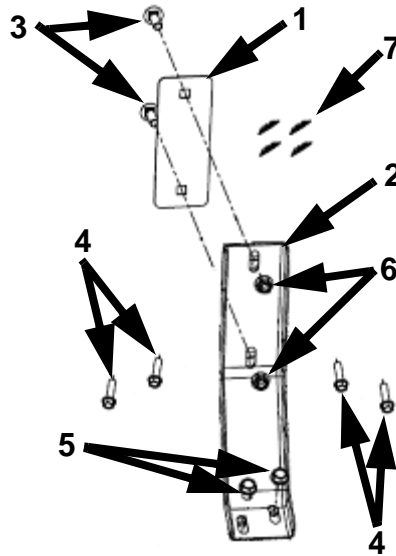


FIGURE 2

The 759-04237 Service Kit Contents are listed on page 2 along with warranty terms.



759-04237 Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	703-07751	1	Hood Brace Plate
2	703-07752	1	Hood Brace
3	710-0276	2	5/16-18 x .1.0" Carriage Bolt
4	710-05109	4	5/16-14 x 1.0" Hi-Lo Screw
5	710-0604A	2	5/16-18 x .625" Taptite
6	712-04083	2	5/16-18 Flange Nylon Lk Nut
7	726-0233	4	Push Nut .25 ID x .50 OD

Instruction sheet included with kit.

FIGURE 3

Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-660** and **731-06887** as the original failed part on the claim. Repair time allowance is 0.6 Hrs.

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial