



Service Advisory

CC-548

SERIES 2000/2500

Models Affected: GT2542 (14A-2D2G710)
 GT2544 (14A-2C7L710)
 GT2550 (14A-2E7P710)
 GT2554 (14A-2A7K710)

Serial Number Range Affected: All 2006 Production

Date: **September 15, 2006**

Subject: **Seat Base (703-05861A-0716)**

PURPOSE: To notify dealers of a new service replacement seat base **703-05861A-0716**.

ACTION REQUIRED:

If the pivot tangs fail on the seat base, order a new Seat Base **703-05861A-0716**.

INSTRUCTIONS:

1. Park unit on a flat level surface.
2. Disconnect negative battery cable from the negative battery terminal. Disconnect the positive battery cable from the positive battery terminal.
3. Disconnect the wire harness from the seat switch.
4. Remove the four (4) nylon lock nuts that secure the seat to the seat base. Set seat off to the side.
5. Remove the flange lock nuts from the shoulder bolts that secure the seat base to the left & right hand seat pivot brackets.
6. Inspect the left & right hand seat pivot brackets for damage. replace if needed. Inspect any other related parts for possible victim damage & replace as needed.
7. Install the new seat base (**703-05861A-0716**) to the left & right seat pivot brackets using the shoulder bolts flange lock nuts removed in step 5. Install the shoulder bolt from the inside, tighten securely.
8. Install the seat to the seat base and secure with the four nylon lock nuts removed in step 4. Tighten securely.
9. Reconnect the wire harness plug to the seat switch. **NOTE: Be careful when installing the wire harness connector to the seat switch. The switch terminals are small can easily be damaged or not connected properly.**
10. Reconnect the positive battery cable to the positive battery terminal. Reconnect the negative battery cable to the negative battery terminal.
11. Start & run unit. Check that all safety features are functioning properly.

Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-548** and **703-05861-0716** as the original failed part on the claim. Repair time allowance is 0.4 Hrs.

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial