



Service Bulletin

CC-318

LAWN TRACTORS AND SERIES 2000

Models: 1315, 1320, 1325, 1330, 1405, 2130, 2135

Date: February 22, 1996

Subject: Connecting Rod Bolt Changes

Three different design connecting rod bolts have been used on the above models. Each of the three bolts has a different tightening torque.

The rods started with a straight shank 8mm type bolt. See Figure 1. When installing rods with the straight shank 8mm type bolts, torque these to 22.7 N·m (200 in. lbs.).

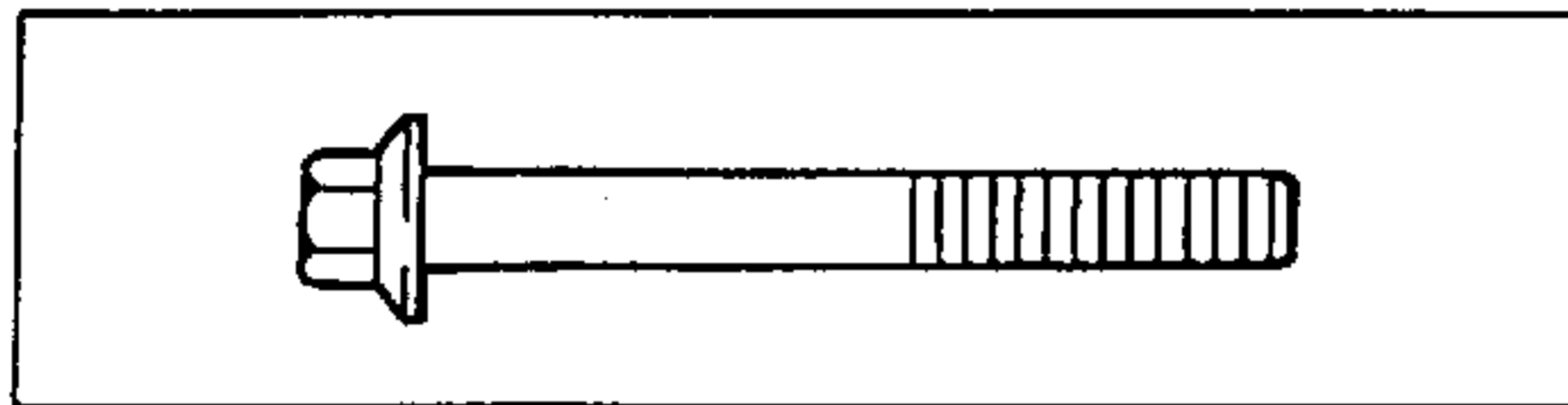


Figure 1. Straight Shank 8mm Type Connecting Rod Bolt.

The rods then changed to a Step-Down 8mm type bolt. See Figure 2. When installing rods with the Step-Down 8mm type bolts, torque these to 14.7 N·m (130 in. lbs.).

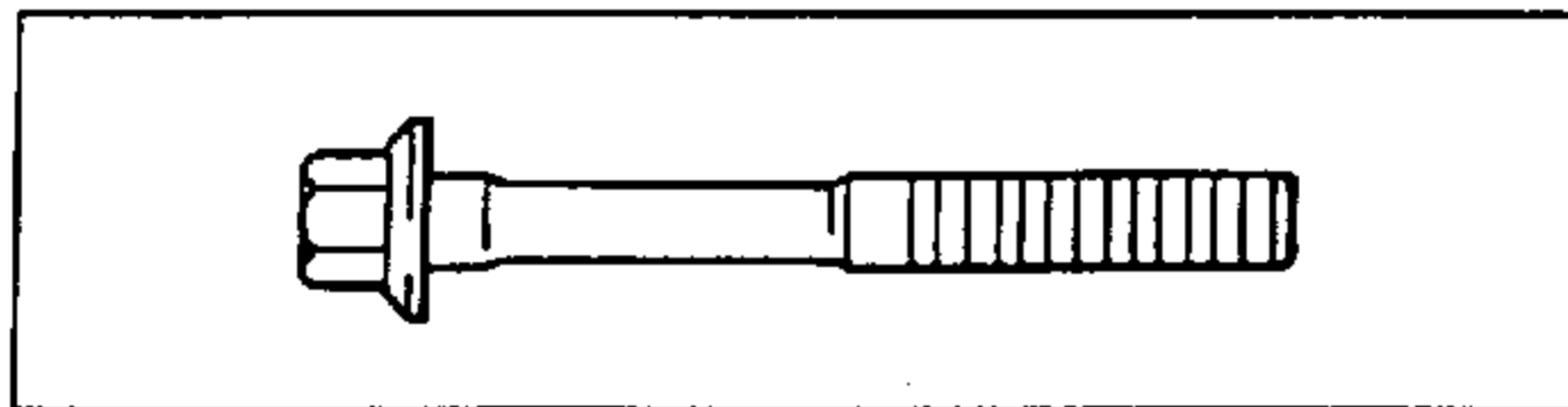


Figure 2. Step-Down Type Connecting Rod Bolt.

The latest design is a straight shank 6mm type bolt. See Figure 3. When installing rods with the straight shank 6mm type bolts, torque these to 11.3 N·m (100 in. lbs.).

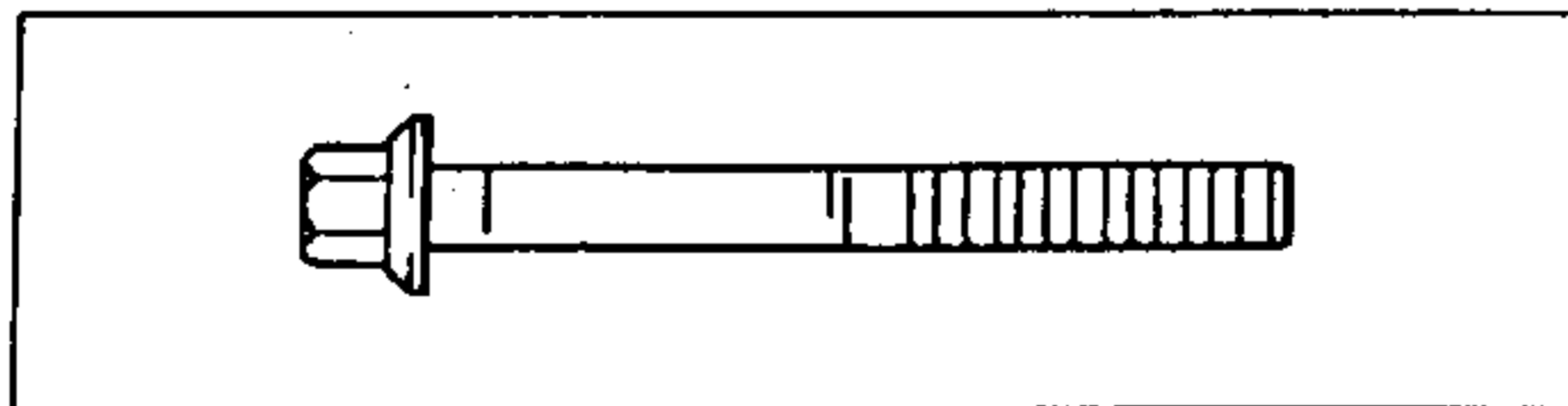


Figure 3. Straight Shank 6mm Type Connecting Rod Bolt.

Illustrated instructions advising the repair technicians of the torque are now included in the service part connecting rods.

Service Manager	Parts Manager	Service Tech.	Service Tech.	Service Tech.

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