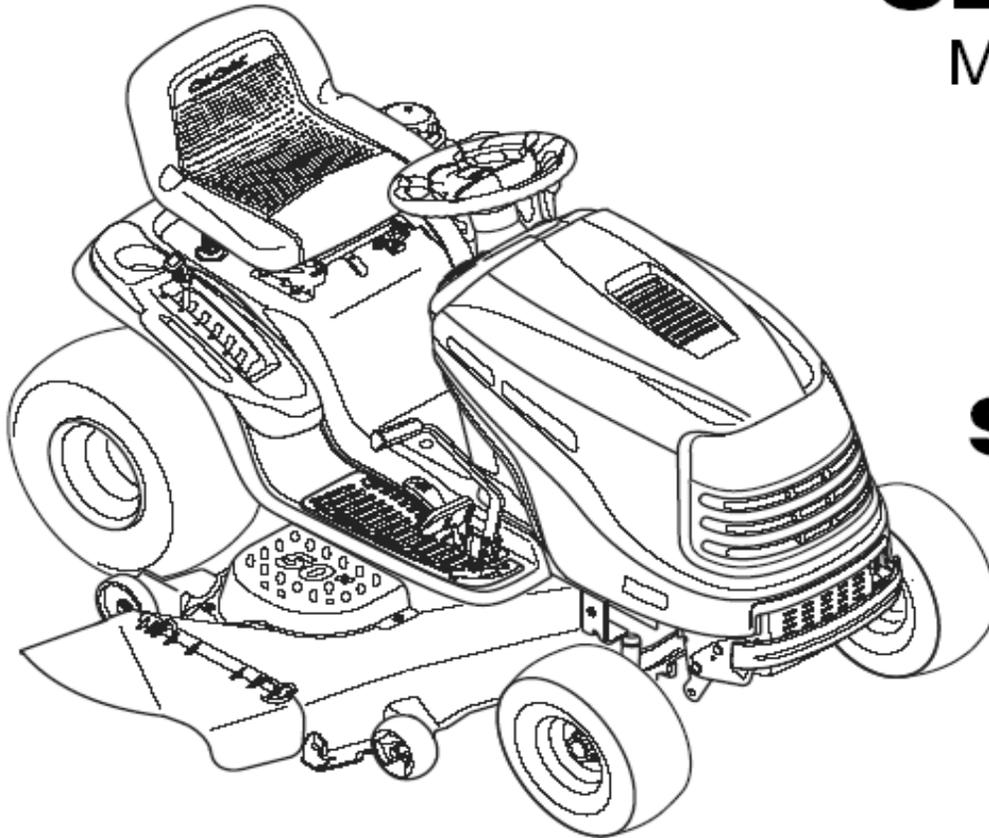




# TIME SCHEDULE



## **SERIES 1000**

Models LT1040  
LT1042  
LT1045  
LT1046  
LT1050

## **SERIES 1500**

Models SLT1550  
SLT1554  
GT1554

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## THIS TIME SCHEDULE COVERS THE FOLLOWING MODELS

13BX11CG710	(LT 1042)	2005
13AX11CH710	(LT 1045)	2005
13AP11CH710	(LT 1046)	2005
13AQ11CP710	(LT 1050)	2005
13AK11CK710	(SLT 1554)	2005
14AK13CK710	(GT 1554)	2005
13AX10CG710	(LT 1040)	2006
13BX10CG710	(LT 1040)	2006
13AX11CG710	(LT 1042)	2006
13AP11CG710	(LT 1042LE)	2006
13AX11CH710	(LT 1045)	2006
13AP11CH710	(LT 1046)	2006
13BP11CH710	(LT 1046)	2006
13AQ11CP710	(LT 1050)	2006
13AQ11BP710	(SLT 1550)	2006
13AK11BK710	(SLT 1554)	2006
14AK13BK710	(GT 1554)	2006
14AK13BK709	(GT 1554)	2006

## 2005 & 2006 FLAT RATE GUIDE

1000 & 1500 Series

**SLT1550**

**LT1040    LT1042    LT1045    LT1046    LT1050    SLT1554    GT1554**

### Belts

Belt Guards	.40	.40	.40	.40	.40	.40	0.4
Deck Drive	.40	.40	.50	.50	.50	.50	.50
Hydrostatic Drive	N/A	.80	.80	.80	.80	.80	.80
Variable Speed	.50	--	--	--	--	--	--

### Cables

Choke	.40	.70	.70	.70	.70	.70	.70
Throttle	.40	.70	.70	.70	.70	.70	.70
Deck Lift Cable	.20	.20	.20	.20	.20	.20	.20

### Deck

Deck R & I	.30	.30	.30	.30	.30	.30	.30
Blade	.20	.20	.20	.20	.20	.20	.20
Deck Assembly Complete	.50	.50	.50	.50	.50	.50	.50
Deck Shell	1.50	1.50	2.0	2.0	2.0	2.0	2.0
Deck Height Index Bracket	.30	.30	.30	.30	.30	.30	.30
Deck Lift Shaft Assembly	.80	.80	.80	.80	.80	.80	.80
Deck Idler Pulley	.50	.50	.50	.50	.50	.50	.50
Deck Pulley	.50	.50	.50	.50	.50	.50	.50
Deck Shield	.10	.10	.10	.10	.10	.10	.10
Deck Wash	.20	.20	.20	.20	.20	.20	.20
Deck Wheels (Each)	.10	.10	.10	.10	.10	.10	.10
Discharge Chute	.10	.10	.10	.10	.10	.10	.10
Lift Handle	.60	.60	.60	.60	.60	.60	.60
Lift Link (Each)	.50	.50	.50	.50	.50	.50	.50
Spindle Assembly (Each)	.60	.60	.60	.60	.60	.60	.60

**\*Always conduct proper testing procedures prior to replacing a pulley(s) or spindle(s)**

### Drive System

Drive Adjustment/Variable	.50	--	--	--	--	--	--
Drive /Hydrostatic	.40	.40	.40	.40	.40	.40	
Clutch/Brake Pedal	.20	.20	.20	.20	.20	.20	.20
Cruise Rod	.50	.50	.50	.50	.50	.50	.50
Engine Pulley	.50	.50	.50	.50	.50	.50	.50
Idler Bracket	.60	1.30	1.30	1.30	1.30	1.30	1.30
Idler Pulley/Drive	.40	1.30	1.30	1.30	1.30	1.30	1.30
Speed Control Assembly	.50	--	--	--	--	--	--
Speed Control Link/Adjustment	.50	.50	.50	.50	.50	.50	.50
Transaxle Pulley/Drive Adjustment	.50	.50	.50	.50	.50	.50	.50
Variable Speed Pulley	.75	--	--	--	--	--	--
Variable Speed Pulley Bracket	.50	--	--	--	--	--	--

**\*Always conduct proper testing procedures prior to replacing a pulley(s) or spindle(s)**



## 2005 & 2006 FLAT RATE GUIDE

1000 & 1500 Series

LT1040
LT1042
LT1045
LT1046
LT1050
SLT1550
SLT1554
GT1554

### Springs

Brake	.25	.25	.25	.25	.25	.25	.25
Deck	.20	.20	.10	.10	.10	.10	.10
Idler Drive	--	.20	.20	.20	.20	.20	.20
Variable Speed	.20	N/A	N/A	N/A	N/A	N/A	N/A

### Steering

Drag Link/Ball Joint (Each)	.20	.20	.20	.20	.20	.20	.20
Pivot Bar	.70	.70	.70	.70	.70	.70	.70
Segment Gear	.20	.20	.20	.20	.20	.20	.20
Steering Knuckle (Each)	.30	.30	.30	.30	.30	.30	.30
Steering Shaft/Pinion Gear	.10	.10	.10	.10	.10	.10	.10
Steering Wheel	.10	.10	.10	.10	.10	.10	.10

### Transmission

Fan Assembly	.30	.30	.30	.30	.30	.30	.30
Hydrostatic Neutral Control	.30	.30	.30	.30	.30	.30	.30
Neutral Adjustment	.25	.25	.25	.25	.25	.25	.25
Parking Brake Adjustment	.30	.30	.30	.30	.30	.30	.30
Parking Brake Rod	.50	.50	.50	.50	.50	.50	.50
Replacement	1.0	1.10	1.10	1.10	1.10	1.10	1.10
Shift Lever Linkage	.50	--	--	--	--	--	--

**\*Always test a transmission prior to replacement**

### Wheels

Complete Assembly Front (Each)	.20	.20	.20	.20	.20	.20	.20
Complete Assembly Rear (Each)	.20	.20	.20	.20	.20	.20	.20
Front Tire (Each)	.50	.50	.50	.50	.50	.50	.50
Pneumaseal (Per Tire)	.20	.20	.20	.20	.20	.20	.20
Rear Tire (Each)	.50	.50	.50	.50	.50	.50	.50
Wheel Bearing Complete	.30	.30	.30	.30	.30	.30	.30

## 2005 FLAT RATE GUIDE

1000 & 1500 Series Engines

**LT1042   LT1045   LT1046   LT1050   SLT1554   GT1554**

### Engine Related Components

Engine R & R	1.0	1.0	2.5	2.5	2.5	2.5
Fuel Line	.20	.40	.40	.40	.40	.40
Fuel Tank (R & I or Replace)	1.00	1.00	1.00	1.00	1.00	1.00
Muffler/Exhaust	.30	.30	.30	.30	.30	.75

### Major Repairs

Shortblock Replacement	2.0	2.0	3.0	3.0	3.0	3.0
Mini Block	--	--	4.0	4.0	4.0	4.0
Major Overhaul (Includes Valves)	--	--	5.0	5.0	5.0	5.0
Minor Overhaul (Excludes Valves)	--	--	4.0	4.0	4.0	4.0
Connecting Rod	1.8	1.8	3.0	3.0	3.0	3.0
Piston and/or Rings	1.8	1.8	3.0	3.0	3.0	3.0

### Crankshaft

Crankshaft & Main Bearing R & R	1.5	1.5	3.0	3.0	3.0	3.0
Crankshaft PTO Seal	.30	.30	.50	.50	.50	.50
Crankshaft Flywheel Seal	.60	.60	1.5	1.5	1.5	1.5
Crankshaft & Connecting Rod	--	--	3.0	3.0	3.0	3.0
Balance Shaft/Weights R & R	1.5	1.5	--	--	--	--

### Camshaft & Valves

Lifters	--	--	.50*	.50*	.50*	.50*
Valve R & R (No Grinding)	1.2	1.2	1.0*	1.0*	1.0*	1.0*
Valve Adjustment	.50	.50	--	--	--	--
Valve Grinding	--	--	1.2*	1.2*	1.2*	1.2*
Valve Spring Replacement	--	--	1.0*	1.0*	1.0*	1.0*
Valve Cover Gasket and/or Breather	.30	.30	.50*	.50*	.50*	.50*
Camshaft R & R	1.3	1.3	2.0	2.0	2.0	2.0
Rocker Arm	.60	.60	.50*	.50*	.50*	.50*

### Ignition

Ignition Module R & R	.30	.30	1.5	1.5	1.5	1.5
Flywheel R & R	.50	.50	1.2	1.2	1.2	1.2
Spark Advance Module	--	--	1.0	1.0	1.0	1.0

### Charging

Regulator Test & Replace	.50	.50	.50	.50	.50	.50
Stator Test & Replace	.80	.80	1.5	1.5	1.5	1.5
Wiring Harness R & R	--	--	1.0	1.0	1.0	1.0

### Starter

Starter Motor Bendix Type R & R	.30	.30	1.0	1.0	1.0	1.0
Starter Bendix Rebuild (Includes R & R)	1.0	1.0	1.0	1.0	1.0	1.0
Starter Drive R & R	.70	.70	1.0	1.0	1.0	1.0
Starter Solenoid R & R	--	--	.50	.50	.50	.50

\* Time Allowed For Each Cylinder.

## 2005 FLAT RATE GUIDE

1000 & 1500 Series Engines

**LT1042   LT1045   LT1046   LT1050   SLT1554   GT1554**

### Fuel System & Air Intake

Carburetor Solenoid (Includes Test)	.30	.30	--	--	--	--
Carburetor R & R	.50	.50	.50	.50	.50	.50
Carburetor Rebuild (Includes R & R)	1.0	1.0	1.0	1.0	1.0	1.0
Carburetor Adjust	.20	.20	.30	.30	.30	.30
Air Cleaner Damage In Shipment	--	--	.30	.30	.30	.30
Fuel Pump R & R	.30	.30	.30	.30	.30	.30
Intake Manifold	--	--	1.0	1.0	1.0	1.0

### Miscellaneous Repairs

Cylinder Head and/or Gasket	1.0	1.0	1.0	1.0	1.0	1.0
Blower Housing/Shrouds only R & R	.20	.20	.50	.50	.50	.50
Oil Pan, Closure Plate, and/or Gasket	.80	.80	1.0	1.0	1.0	1.0
Muffler Replace	.30	.30	.30	.30	.30	.30
Governor Adjust	.30	.30	.50	.50	.50	.50
Governor R & R	1.1	1.1	1.5	1.5	1.5	1.5
Oil Pump R & R	1.4	1.4	1.5	1.5	1.5	1.5
Crankshaft Grinding (Enter Net Cost)	--	--	--	--	--	--
Crankcase Boring (Enter Net Cost)	--	--	--	--	--	--
Governor Seal Replacement	--	--	.80	.80	.80	.80
Oil Sentry/Oil Temp Replacement	.30	.30	.30	.30	.30	.30
Cam Followers (Includes Valve Adjust)	1.3	1.3	--	--	--	--
Breather Cover R & R	--	--	2.0	2.0	2.0	2.0

## 2006 FLAT RATE GUIDE

1000 & 1500 Series Engines

**SLT1550**

### Engine Related Components

	LT1040	LT1042	LT1045	LT1046	LT1050	SLT1554	GT1554
Engine R & R	1.0	1.0	1.0	2.5	2.5	2.5	2.5
Fuel Line	.20	.40	.40	.40	.40	.40	.40
Fuel Tank (R & I or Replace)	.30	1.0	1.0	1.0	1.0	1.0	1.0
Muffler/Exhaust	.30	.30	.30	.30	.30	.30	.75

### Major Repairs

Shortblock Replacement	2.0	2.0	2.0	3.0	3.0	3.0	3.0
Mini Block	--	--	--	4.0	4.0	4.0	4.0
Major Overhaul (Includes Valves)	--	--	--	5.0	5.0	5.0	5.0
Minor Overhaul (Excludes Valves)	--	--	--	4.0	4.0	4.0	4.0
Connecting Rod	1.8	1.8	1.8	3.0	3.0	3.0	3.0
Piston and/or Rings	1.8	1.8	1.8	3.0	3.0	3.0	3.0

### Crankshaft

Crankshaft & Main Bearing R & R	1.5	1.5	1.5	3.0	3.0	3.0	3.0
Crankshaft PTO Seal	.30	.30	.30	.50	.50	.50	.50
Crankshaft Flywheel Seal	.60	.60	.60	1.5	1.5	1.5	1.5
Crankshaft & Connecting Rod	--	--	--	3.0	3.0	3.0	3.0
Balance Shaft/Weights R & R	1.5	1.5	1.5	--	--	--	--

### Camshaft & Valves

Lifters	--	--	--	--	--	--	--
Valve R & R (No Grinding)	1.2	1.2	1.2	1.0*	1.0*	1.0*	1.0*
Valve Adjustment	.50	.50	.50	.50*	.50*	.50*	.50*
Valve Grinding	--	--	--	1.2*	1.2*	1.2*	1.2*
Valve Spring Replacement	--	--	--	1.0*	1.0*	1.0*	1.0*
Valve Cover Gasket and/or Breather	.30	.30	.30	.50*	.50*	.50*	.50*
Camshaft R & R	1.3	1.3	1.3	2.0	2.0	2.0	2.0
Rocker Arm	.60	.60	.60	.70*	.70*	.70*	.70*

### Ignition

Ignition Module R & R	.30	.30	.30	.70	.70	.70	.70
Flywheel R & R	.50	.50	.50	1.2	1.2	1.2	1.2
Spark Advance Module	--	--	--	1.0	1.0	1.0	1.0

### Charging

Regulator Test & Replace	.50	.50	.50	.80	.80	.80	.80
Stator Test & Replace	.80	.80	.80	1.5	1.5	1.5	1.5
Wiring Harness R & R	--	--	--	1.0	1.0	1.0	1.0

### Starter

Starter Motor Bendix Type R & R	.30	.30	.30	1.0	1.0	1.0	1.0
Starter Bendix Rebuild (Includes R & R)	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Starter Drive R & R	.70	.70	.70	1.0	1.0	1.0	1.0
Starter Solenoid R & R	--	--	--	.50	.50	.50	.50

\* Time Allowed For Each Cylinder.

## 2006 FLAT RATE GUIDE

1000 & 1500 Series Engines

**SLT1550**

**LT1040   LT1042   LT1045   LT1046   LT1050   SLT1554   GT1554**

### Fuel System & Air Intake

Carburetor Solenoid (Includes Test)	.30	.30	.30	.50	.50	.50	.50
Carburetor R & R	.50	.50	.50	.80	.80	.80	.80
Carburetor Rebuild (Includes R & R)	1.0	1.0	1.0	1.2	1.2	1.2	1.2
Carburetor Adjust	.20	.20	.20	.50	.50	.50	.50
Air Cleaner Damage In Shipment	--	--	--	0.3	0.3	0.3	0.3
Fuel Pump R & R	.30	.30	.30	.30	.30	.30	.30
Intake Manifold	--	--	--	1.0	1.0	1.0	1.0

### Miscellaneous Repairs

Cylinder Head and/or Gasket	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Blower Housing/Shrouds only R & R	.20	.20	.20	.50	.50	.50	.50
Oil Pan, Closure Plate, and/or Gasket	.80	.80	.80	1.0	1.0	1.0	1.0
Muffler Replace	.30	.30	.30	.30	.30	.30	.30
Governor Adjust	.30	.30	.30	.50	.50	.50	.50
Governor R & R	1.1	1.1	1.1	1.5	1.5	1.5	1.5
Oil Pump R & R	1.4	1.4	1.4	1.5	1.5	1.5	1.5
Crankshaft Grinding (Enter Net Cost)	--	--	--	--	--	--	--
Crankcase Boring (Enter Net Cost)	--	--	--	--	--	--	--
Governor Seal Replacement	--	--	--	.80	.80	.80	.80
Oil Sentry/Oil Temp Replacement	.30	.30	.30	.20	.20	.20	.20
Cam Followers (Includes Valve Adjust)	1.3	1.3	1.3	--	--	--	--
Breather Cover R & R	--	--	--	--	--	--	--