

COMMERCIAL SERIES / ZERO TURN SERIES

Models Affected: Z-Force 48 (17BF3AGV010) 2010-2013.
 Z-Force 54 (17BF3AGX010) 2010-2013.
 Commercial Z-Force 48 (53BH3AGN050) 2010.

Part Number Affected: 01008434P PTO Clutch, Ogura

Date: February 10, 2015

Subject: P.T.O. Belt Issue FIX-AS-FAIL

NOTE: These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

NOTE: Always wear eye protection while servicing equipment. Wear hearing protection when appropriate. Always work in a well ventilated area and follow all safety precautions when dealing with combustible materials.

NOTE: Left (LH) and Right (RH) sides are determined from the operator's position and facing in the forward direction.

PURPOSE:

We have determined that the possible premature P.T.O. belt failure on the above listed models has been linked to the 01008434P Ogura P.T.O. Clutch/Brake installed during production.

ACTION REQUIRED:

If one of the above listed models has a premature P.T.O. belt issue as shown in Figure 1 below, Follow the Steps 1-3.



FIGURE 1

1. Order from your part source, Qty. one (1) 759-05064 P.T.O. Clutch Kit and one (1) P.T.O. Belt 01009787 or 01005012 depending on deck size.
2. Follow the installation instructions provided with the Service Kit.
3. Submit a warranty claim (one unit per claim). 0.5 Hrs. Repair Time allowance for P.T.O. Clutch and 0.1 for Belt R&I.

Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-861** and **01008434P** as the original failed part on the claim. Repair time allowance is **0.6** Hrs.

Mandatory>>>When completing the warranty claim, select the drop down text shown below for the following claim fields:

GROUP CODE: PTO Drive System

FAIL CODE: Damaged From Other Parts

WORK PERFORMED: Deck Drive/PTO

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial