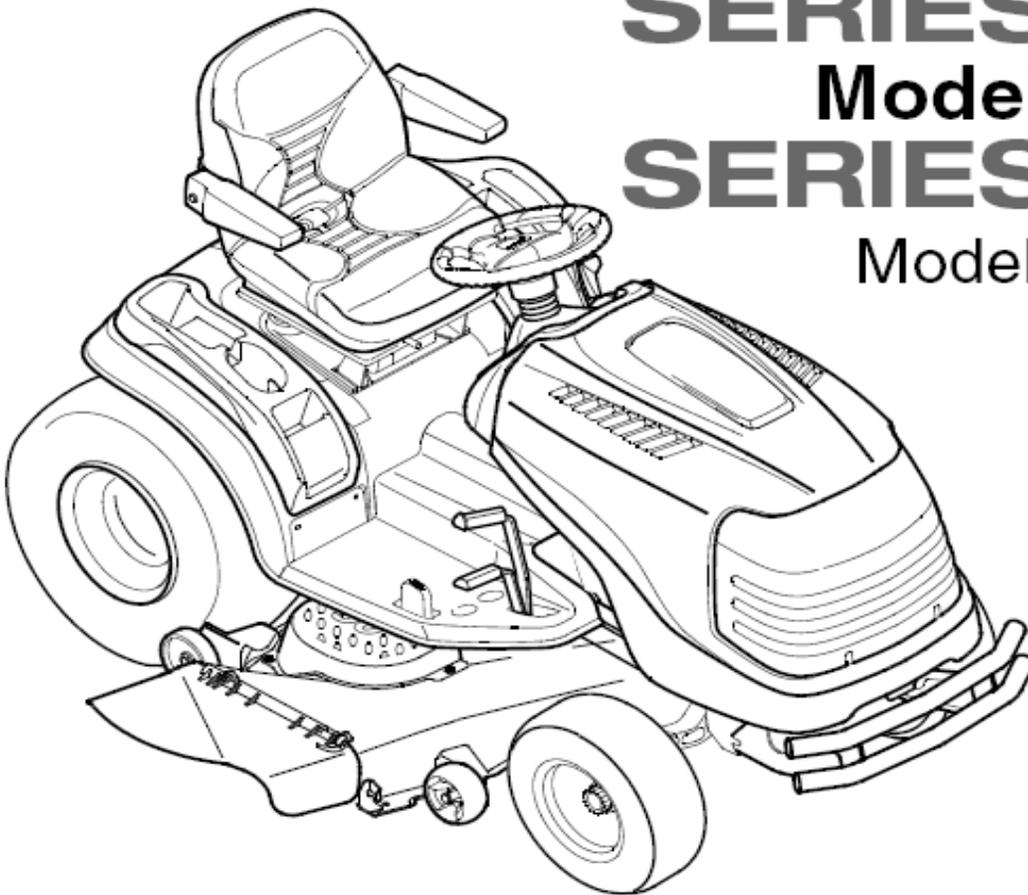




TIME SCHEDULE



SERIES 2000

Model LT 2042

SERIES 2500

Models GT 2542

GT 2544

GT 2550

GT 2554

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THIS TIME SCHEDULE COVERS THE FOLLOWING MODELS

13A-286G710	(LT 2042)	2005
13A-2D7L710	(GT 2544)	2005
13A-2C7P710	(GT 2550)	2005
13A-2A7K710	(GT 2554)	2005
14A-2D2G710	(GT 2542)	2006
14A-2C7L710	(GT 2544)	2006
14A-2E7P710	(GT 2550)	2006
14A-2A7K710	(GT 2554)	2006

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2500 Series

LT 2042 GT 2544 GT 2550 GT 2554

Belts

P.T.O. Drive	.20	.20	.20	.20
Spindle Drive	.50	.70	.70	.70

Cables

Choke	.30	.30	.30	.30
Throttle	.30	.30	.30	.30

Deck

Deck R & I	.30	.30	.30	.30
Deck Shell	2.0	2.0	2.0	2.0
Quick Attach	.40	.40	.40	.40
Discharge Chute	.40	.40	.40	.40
Front Roller & Brkt.	.40	.40	.40	.40
Belt Cover (Each)	.30	.30	.30	.30
Front or Rear Baffle	.50	.50	.50	.50
Caster Assy.	--	--	--	.60
Caster Brkt. / Deck Axle	--	--	--	.50
Deck Wheels (Each)	.20	.20	.20	.20
Caster Spindle	--	--	--	.50
Finger Guard	--	--	.30	.30
Brace	--	--	--	.70
Double Pulley	.70	.70	.70	.70
Pivot Arm	.70	.70	.70	.70
Fixed Idler	.50	.50	.50	.50
Pivot Idler	.70	.70	.70	.70
Tension Arm	.30	.30	.30	.30
Mounting Plate	1.0	1.0	1.0	1.0
Support Pin (Each)	.50	.50	.50	.50
Deck Wash (Each)	.20	.20	.20	.20
Spindle Assy. (Each)	.50	.50	.50	.50
Spindle Rebuild (Each)	.70	.70	.70	.70
Blade (Each)	.20	.20	.20	.20
Lift Link Hangers (Each)	.30	.30	.30	.30

Drive Controls

Cruise Control Lever	.10	.10	.10	.10
Cruise Control Rod	.90	.90	.90	.90
Parking Brake Lever	.30	.30	.30	.30
Parking Brake Rod	.70	.70	.70	.70
Brake Pedal	.20	.20	.20	.20
Brake Rod	.30	.30	.30	.30
Brake Shaft	.70	.70	.70	.70
Forward Pedal	.20	.20	.20	.20
Reverse Pedal	.20	.20	.20	.20
Reverse Pedal Brkt.	.20	.20	.20	.20
Reverse Rod	.20	.20	.20	.20
Control Shaft	.80	.80	.80	.80
Cruise Latch	.80	.80	.80	.80
Bearing & Mounts	.30	.30	.30	.30

2005 FLAT RATE GUIDE

2500 Series

GT 2042 GT 2544 GT 2550 GT 2554

Springs

Lift Spring	.30	.30	.30	.30
Lift Assist Rod & Spring (Each)	.20	.20	.20	.20
Tension Handle Spring	.30	.30	.30	.30
Pivot Idler Spring	.60	.60	.60	.60

Steering

Steering Wheel Cap	.10	.10	.10	.10
Steering Wheel	.20	.20	.20	.20
Steering Shaft & Bearing	.70	.70	.70	.70
Steering Shaft/Pinion Gear Segment Assy.	.70	.70	.70	.70
Lower Steering Arm Assy.	.70	.70	.70	.70
Steering Housing Assy.	1.1	1.1	1.1	1.1
Pivot Bar	.50	.50	.50	.50
Pivot & Limiter Bolts	.20	.20	.20	.20
Tie Rod (Each)	.30	.30	.30	.30
Steering Arm (Each)	.20	.20	.20	.20
Steering Knuckle (Each)	.20	.20	.20	.20
Drag Link/Ball Joint (Each)	.20	.20	.20	.20

Transmission

Trans Axle Assy.	1.5	1.5	1.5	1.5
Trans Axle Assy. (Rebuild)	3.0	3.0	3.0	3.0
Input Pinion & Wave Washer	1.2	1.2	1.2	1.2
Hydrostat Pump	1.1	1.1	1.1	1.1
Suction Tube	.80	.80	.80	.80
Hydro Fan	1.1	1.1	1.1	1.1
Hydro Pump Adapter	1.1	1.1	1.1	1.1
Drive Shaft	1.1	1.1	1.1	1.1
Damper Cylinder	.50	.50	.50	.50
Cruise Plates	.80	.80	.80	.80
Control Rod	.60	.60	.60	.60
Control Linkage	.70	.70	.70	.70
Brake Assy.	2.0	2.0	2.0	2.0
Hydro Dump Plate & Rod	.40	.40	.40	.40
Breather & Hose	.50	.50	.50	.50
Wheel Hub Assy.	.40	.40	.40	.40
Trans Filter & Nipple	.40	.40	.40	.40

***Always test a transmission prior to replacement**

Wheels

Complete Assembly Front (Each)	.20	.20	.20	.20
Front Bearings (Per Side)	.40	.40	.40	.40
Complete Assembly Rear (Each)	.20	.20	.20	.20
Front Tire (Each)	.50	.50	.50	.50
Rear Tire (Each)	.50	.50	.50	.50
Rims (Each)	.60	.60	.60	.60

2006 FLAT RATE GUIDE

2500 Series

LT 2542 GT 2544 GT 2550 GT 2554

Belts

P.T.O. Drive	.20	.20	.20	.20
Spindle Drive	.50	.70	.70	.70

Cables

Choke	.30	.30	.30	.30
Throttle	.30	.30	.30	.30

Deck

Deck R & I	.30	.30	.30	.30
Deck Shell	2.0	2.0	2.0	2.0
Quick Attach	.40	.40	.40	.40
Discharge Chute	.40	.40	.40	.40
Front Roller & Brkt.	.40	.40	.40	.40
Belt Cover (Each)	.30	.30	.30	.30
Front or Rear Baffle	.50	.50	.50	.50
Caster Assy.	--	--	--	.60
Caster Brkt. / Deck Axle	--	--	--	.50
Deck Wheels (Each)	.20	.20	.20	.20
Caster Spindle	--	--	--	.50
Finger Guard	--	--	.30	.30
Brace	--	--	--	.70
Double Pulley	.70	.70	.70	.70
Pivot Arm	.70	.70	.70	.70
Fixed Idler	.50	.50	.50	.50
Pivot Idler	.70	.70	.70	.70
Tension Arm	.30	.30	.30	.30
Mounting Plate	1.0	1.0	1.0	1.0
Support Pin (Each)	.50	.50	.50	.50
Deck Wash (Each)	.20	.20	.20	.20
Spindle Assy. (Each)	.50	.50	.50	.50
Spindle Rebuild (Each)	.70	.70	.70	.70
Blade (Each)	.20	.20	.20	.20
Lift Link Hangers (Each)	.30	.30	.30	.30

Drive Controls

Cruise Control Lever	.10	.10	.10	.10
Cruise Control Rod	.90	.90	.90	.90
Parking Brake Lever	.30	.30	.30	.30
Parking Brake Rod	.70	.70	.70	.70
Brake Pedal	.20	.20	.20	.20
Brake Rod	.30	.30	.30	.30
Brake Shaft	.70	.70	.70	.70
Forward Pedal	.20	.20	.20	.20
Reverse Pedal	.20	.20	.20	.20
Reverse Pedal Brkt.	.20	.20	.20	.20
Reverse Rod	.20	.20	.20	.20
Control Shaft	.80	.80	.80	.80
Cruise Latch	.80	.80	.80	.80
Bearing & Mounts	.30	.30	.30	.30

2006 FLAT RATE GUIDE

2500 Series

GT 2542 GT 2544 GT 2550 GT 2554

Springs

Lift Spring	.30	.30	.30	.30
Lift Assist Rod & Spring (Each)	.20	.20	.20	.20
Tension Handle Spring	.30	.30	.30	.30
Pivot Idler Spring	.60	.60	.60	.60

Steering

Steering Wheel Cap	.10	.10	.10	.10
Steering Wheel	.20	.20	.20	.20
Steering Shaft & Bearing	.70	.70	.70	.70
Steering Shaft/Pinion Gear	.20	.20	.20	.20
Segment Assy.	.50	.50	.50	.50
Steering Housing Assy.	1.1	1.1	1.1	1.1
Pivot Bar	.50	.50	.50	.50
Pivot & Limiter Bolts	.20	.20	.20	.20
Tie Rod (Each)	.30	.30	.30	.30
Steering Arm (Each)	.20	.20	.20	.20
Steering Knuckle (Each)	.20	.20	.20	.20
Drag Link/Ball Joint (Each)	.20	.20	.20	.20

Transmission

Trans Axle Assy.	1.5	1.5	1.5	1.5
Trans Axle Assy. (Rebuild)	3.0	3.0	3.0	3.0
Input Pinion & Wave Washer	1.2	1.2	1.2	1.2
Hydrostat Pump	1.1	1.1	1.1	1.1
Hydrostat Pump (Rebuild)	2.1	2.1	2.1	2.1
Suction Tube	.80	.80	.80	.80
Hydro Fan	1.1	1.1	1.1	1.1
Hydro Pump Adapter	1.1	1.1	1.1	1.1
Drive Shaft	1.1	1.1	1.1	1.1
Damper Cylinder	.50	.50	.50	.50
Cruise Plates	.80	.80	.80	.80
Control Rod	.60	.60	.60	.60
Control Linkage	.70	.70	.70	.70
Brake Assy.	2.0	2.0	2.0	2.0
Hydro Dump Plate & Rod	.40	.40	.40	.40
Breather & Hose	.50	.50	.50	.50
Wheel Hub Assy.	.40	.40	.40	.40
Trans Filter & Nipple	.40	.40	.40	.40

***Always test a transmission prior to replacement**

Wheels

Complete Assembly Front (Each)	.20	.20	.20	.20
Front Bearings (Per Side)	.40	.40	.40	.40
Complete Assembly Rear (Each)	.20	.20	.20	.20
Front Tire (Each)	.50	.50	.50	.50
Rear Tire (Each)	.50	.50	.50	.50
Rims (Each)	.60	.60	.60	.60

2005 & 2006 FLAT RATE GUIDE

2500 Series Engines (Kohler)

	LT 2042	GT 2542	GT 2544	GT 2550	GT 2554
<u>Engine Related Components</u>					
Engine R & I	2.5	2.5	2.5	2.5	2.5
Fuel Line From Tank	.80	.80	.80	.80	.80
Fuel Cap	.10	.10	.10	.10	.10
Fuel Tank (R & I or Replace)	.50	.50	.50	.50	.50
Muffler/Exhaust	.50	.50	.50	.50	.50
<u>Major Repairs</u>					
Shortblock Replacement	3.0	3.0	3.0	3.0	3.0
Mini Block	4.0	4.0	4.0	4.0	4.0
Major Overhaul (Includes Valves)	5.0	5.0	5.0	5.0	5.0
Minor Overhaul (Excludes Valves)	4.0	4.0	4.0	4.0	4.0
Connecting Rod	3.0	3.0	3.0	3.0	3.0
Piston and/or Rings	3.0	3.0	3.0	3.0	3.0
<u>Crankshaft</u>					
Crankshaft & Main Bearing R & R	3.0	3.0	3.0	3.0	3.0
Crankshaft PTO Seal	.50	.50	.50	.50	.50
Crankshaft Flywheel Seal	1.50	1.50	1.50	1.50	1.50
Crankshaft & Connecting Rod	3.0	3.0	3.0	3.0	3.0
Balance Shaft/Weights R & R					
<u>Camshaft & Valves</u>					
Lifters	.50*	.50*	.50*	.50*	.50*
Valve R & R (No Grinding)	1.0*	1.0*	1.0*	1.0*	1.0*
Valve Adjustment	--	--	--	--	--
Valve Grinding	1.2*	1.2*	1.2*	1.2*	1.2*
Valve Spring Replacement	1.0*	1.0*	1.0*	1.0*	1.0*
Valve Cover Gasket and/or Breather	.50*	.50*	.50*	.50*	.50*
Camshaft R & R	2.0	2.0	2.0	2.0	2.0
Rocker Arm	.50*	.50*	.50*	.50*	.50*
<u>Ignition</u>					
Ignition Module R & R	1.5	1.5	1.5	1.5	1.5
Flywheel R & R	1.2	1.2	1.2	1.2	1.2
Spark Advance Module	1.0	1.0	1.0	1.0	1.0
<u>Charging</u>					
Regulator Test & Replace	.50	.50	.50	.50	.50
Stator Test & Replace	1.5	1.5	1.5	1.5	1.5
Wiring Harness R & R	1.0	1.0	1.0	1.0	1.0
<u>Starter</u>					
Starter Motor Bendix Type R & R	1.0	1.0	1.0	1.0	1.0
Starter Bendix Rebuild (Includes R & R)	1.0	1.0	1.0	1.0	1.0
Starter Drive R & R	1.0	1.0	1.0	1.0	1.0
Starter Solenoid R & R	.50	.50	.50	.50	.50

* Time Allowed For Each Cylinder.

2005 & 2006 FLAT RATE GUIDE

2500 Series Engines (Kohler)

LT 2042 GT 2542 GT 2544 GT 2550 GT 2554

Fuel System & Air Intake

Carburetor Solenoid (Includes Test)	.50	.50	.50	.50	.50
Carburetor R & R	.50	.50	.50	.50	.50
Carburetor Rebuild (Includes R & R)	1.0	1.0	1.0	1.0	1.0
Carburetor Adjust	.30	.30	.30	.30	.30
Air Cleaner Base/Case	.30	.30	.30	.30	.30
Fuel Pump R & R	.30	.30	.30	.30	.30
Intake Manifold	1.0	1.0	1.0	1.0	1.0

Miscellaneous Repairs

Cylinder Head and/or Gasket	1.0*	1.0*	1.0*	1.0*	1.0*
Blower Housing/Shrouds only R & R	.50	.50	.50	.50	.50
Oil Pan, Closure Plate, and/or Gasket	1.0	1.0	1.0	1.0	1.0
Governor Adjust	.50	.50	.50	.50	.50
Governor Lever	--	--	--	--	--
Governor R & R	1.5	1.5	1.5	1.5	1.5
Oil Pump R & R	1.5	1.5	1.5	1.5	1.5
Governor Seal Replacement	.80	.80	.80	.80	.80
Oil Sentry/Oil Temp Replacement	.30	.30	.30	.30	.30
Cam Followers (Includes Valve Adjust)	--	--	--	--	--
Breather Cover R & R	2.0	2.0	2.0	2.0	2.0
Control Panel / Lever Assy.	--	--	--	--	--

* Time Allowed For Each Cylinder.