

Cub Cadet

Power Equipment

Service Bulletin

CC-310

Series 2000

Date: October 23, 1995 (REVISED November 2, 1995. Destroy all previous copies)

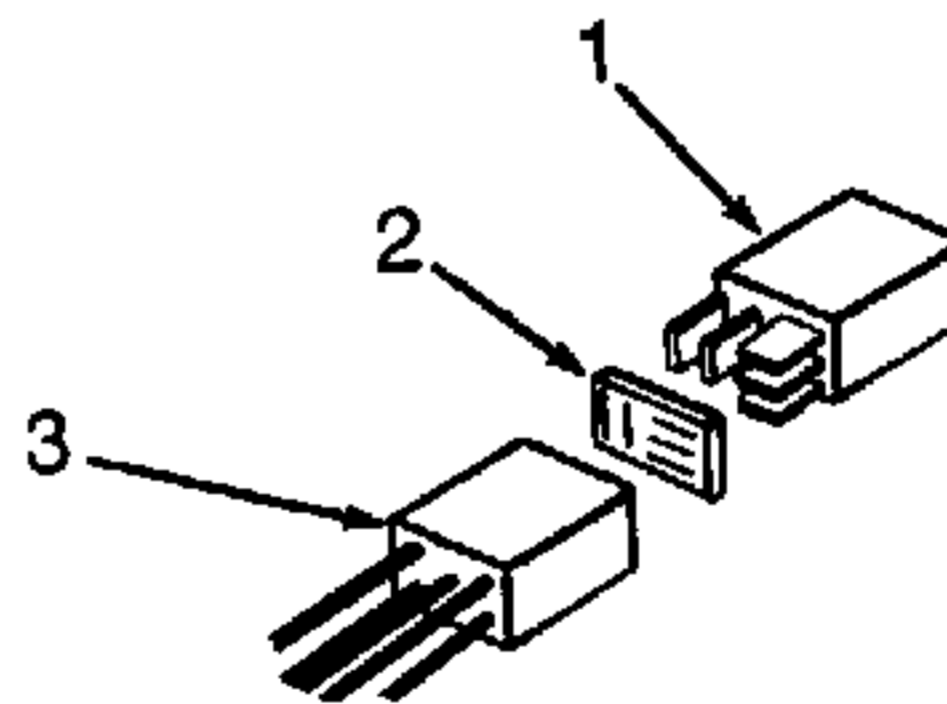
Subject: PTO Clutch Relay

Problem: Field reports indicate the Series 2000 tractor may experience the PTO clutch not engaging when the PTO switch is in the run position. The failure cause has been identified as the 725-1648 PTO relay (1). Further investigation usually reveals that the 721-0342 silicone gasket (2) was missing between the Hella brand relay and the plug (3) on the electrical harness. Moisture enters around the plug of the relay and can cause the relay to become corroded or shorted.

Solution: When replacing PTO relay located beneath the instrument panel, always use a silicone gasket as shown below. Some Series 2000 tractors used in production a Bosch brand PTO relay which does not require a silicone gasket. All current production Series 2000 tractors will use a silicone gasket regardless of brand.

Note: Silicone gasket is not included with PTO relay from service parts.

Normal warranty terms will apply.



1. 725-1648 PTO Relay
2. 721-0342 Silicone Gasket
3. Plug on Electrical Harness

Service Manager	Parts Manager	Service Tech.	Service Tech.	Service Tech.
-----------------	---------------	---------------	---------------	---------------