



Service Kit

759-04119

Date: April 24, 2006

Subject: Rear Fender Replacement

Models Affected: 2000 & 2500 Series Hydro's with the cup holder insert in the right hand fender. Units built From 1997 - 2005

PURPOSE: To offer a replacement fender kit for Hydrostatic Drive tractors with the cup holder insert in the right side of the fender assembly.

ATTENTION: This Service Kit Will Not Work For The Following Tractors.

All 2000 Series Tractors (Auto Gear System) 6 speed Gear Drive. Built 1994 through 1999, that incorporates a speed control lever in the right side of the fender assembly.

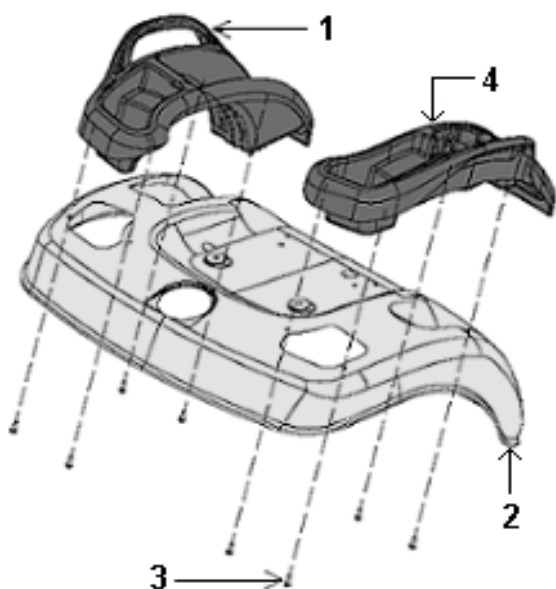
All 2000 Series Tractors (Hydro Drive System) Hydrostatic Drive. Built 1994 through 1996, that incorporates a cruise control lever in the right side of the fender assembly.

NOTE: *These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.*

NOTE: *Save this Instruction Sheet. Refer to it when ordering replacement parts.*

Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	631-04206A	1	LH Fender Cover w/Label
2	703-05860-0716	1	Rear Fender Cub Yellow-99
3	710-0895	8	Hex Tap Screw 1/4 Hi Lo .75
4	731-05488	1	RH Fender Cover
5		1	Instructions



INSTRUCTIONS:

Removal Of Old Fender:

1. Place tractor on a flat surface and chock the rear tires.
2. Disconnect the negative battery cable from the negative battery terminal.
3. Disconnect the positive battery terminal from the positive battery terminal.
4. Remove the rubber floor mats from the left side and the right side of the floor pan.
5. Remove the forward control pedal.

6. Remove the brake pedal from the brake shaft.
7. Remove the gas cap.
8. Disconnect the two wires from the seat switch located in the bottom of the seat. On 2005 model Tractors disconnect the 4 wire harness connector from the seat switch. fish the wires down through the hole in the fender assembly.
9. Remove & save the 6 bolts securing the floor pan and rear fender assembly to the frame. Remove the floor pan and fender with seat as a assembly. Install gas cap on tank. **NOTE:** If the Tractor is a 2005 Model disconnect the wires from the 12 volt power receptacle.
10. Remove & save the 6 bolts, nuts and washers that secure the fender assembly to the floor pan.
- 11 Remove & save the 4 carriage bolts, and nuts that secure the left and right seat pivot brackets and the fender reinforcement plates (If installed) to the fender. Remove seat & pivot brackets as an assembly from the fender. Set the reinforcement brackets off to the side.
12. Remove & save the bolts and nuts that secure the seat springs to the fender assembly. If the Tractor has a tool tray it is secured with the hardware removed above in steps 11 & 12.
13. If the Tractor is a 2005 model remove the 12 volt power receptacle plug from the fender.

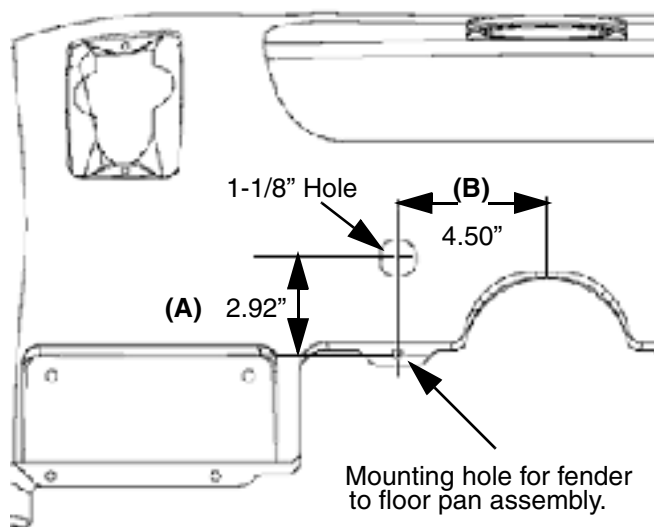


FIGURE 1

14. Remove the lift height indicator and discard. The lift height indicator **WILL NOT** work with the new style cover provided in the Service Kit.
15. The seat assembly, seat springs, tool tray (if equipped), and the 12 volt power receptacle (if equipped), will be reinstalled on the new fender assembly provided in the Service Kit.

Installation Of 759-04119 Service Kit:

16. If the Tractor is a 2005 Model with the 12 volt power receptacle located in the fender above the floor pan on the right hand side off center. A hole is not provided for this and will need to be drilled at this time. The Location for the 12 volt power receptacle hole is shown in **FIGURE 1**. You will need to drill a 1-1/8" hole, 2.92" above the center of the mounting hole used for mounting the fender to the floor pan (A), and 4.50" from center line of fender to the center of 1-1/8" hole (B).
17. If this action is not desired. Your options are as follows.
 - A.** Relocate the 12 volt power receptacle to another location, (Keep in mind that a mounting hole will still be required).
 - B.** Do not install the 12 volt power receptacle and tape up the two wire leads with electrical tape. If this is done remember that the one lead for the receptacle is a 12 volt power lead and is hot at all times. Be sure to properly secure wire leads out of the way to prevent any shorting of the electrical system.
18. If a tool tray was removed place on new fender and install the seat springs and hardware. Don't tighten the bolts at this time.
19. Install the seat, seat pivot brackets, and fender reinforcement plates as an assembly using the 4 carriage bolts and nuts removed in step 11. If fender reinforcement brackets were not installed originally, order and install Quantity (2) 703-2628-0716. Tighten all hardware for the seat mounting at this time. **NOTE:** Make sure that the mounting hole of the fender reinforcement plates align up with the hole in the fender.
20. Install the left hand fender cover 631-04206A provided in the kit to the fender with 4 of the 710-0895 1/4" screws provided in the kit.
21. Install the right hand fender cover 731-05488 provided in the Service Kit to the fender with the 4 remain 710-0895 1/4" screws.
22. Bolt the fender assembly to the floor pan using the hardware removed in step 10.

23. Remove gas cap from tank. Install the floor pan and fender with seat as an assembly. **NOTE:** If the 12 volt power receptacle was removed from the previous fender and reinstalled on the new fender, reconnect the lead wires at this time. Install the hardware removed in step 9 to secure the entire assembly to the frame.

24. Install the gas cap.

25. Install the seat switch wires up through the hole in the fender and connect to the seat switch.

26. Reinstall the forward control pedal.

27. Reinstall the brake pedal to the brake shaft.

28. Install the rubber floor mats on the left side and right side of the floor pan.

29. Reconnect the negative battery cable to the negative terminal on the battery.

30. Start and check that all safety features are in working order. Check that the 12 volt power receptacle is working if reinstalled onto the new fender.

31. Due to the variations of labels offered, the 759-04119 Service Kit does not provide any of the decals or labels for the rear fender. These will need to be ordered per model and serial number of the Tractor from the appropriate parts list.

The photos below shows a model 2186-44 (13A-288L100) manufactured March 20, 2003. **FIGURE 2** is before the installation of the 759-04119 Fender Kit. **FIGURE 3** is the same 2186 after the 759-04119 Service Kit was installed.



FIGURE 2



FIGURE 3