



Service Advisory

COMMERCIAL SERIES

CC-732

TANK S Series (2010) Models Affected: **TANK S 6031** (53C18DU6050). **TANK S 7237** (53C18DU8050). **TANK S 6032D** (53AY8DU6050). **TANK S 7232D** (53AY8DU8050). **TANK S 6031 LP** (53AP8DU6750). **TANK S 7237 LP** (53AP8DU8750).

Serial Number Range Affected: Units Built From February 2010 through June 2011.

Date: **August 24, 2011**

Subject: **Inspection Of Frame At Deck Lift Shaft Hexagonal Flange Bushings.**

PURPOSE: To inspect the frame at the deck lift shaft hexagonal flange bushings for signs of cracks or fatigue.

ACTION REQUIRED: Inspection is required on all 2010 Tank S Models between the serial number range listed above to confirm if installation is needed of the Deck Lift Shaft Frame Kit 759-04310.

1. Lift the foot pan assembly to inspect the inside of the front frame rail at the hexagonal flange bushing. Check for cracks or signs of fatigue. Figure 1 below shows the frame rail of a good style that has not shown any failures. Notice the round area at the hexagonal bushing points. If the front frame rail at the hexagonal flange bushing looks like Figure 1, No other action is needed. File a claim for inspection time allowance of 0.2 Hrs. If the inside of the front frame rail at the hexagonal flange bushing does not look like Figure 1, proceed to step 2.
2. Figure 2 shows a frame rail of the style that has failed and broke the bottom half of the frame out. Notice the sharp point area at the hexagonal bushing points. If the front frame rail at the hexagonal flange bushing looks like this or shows signs of cracks or fatigue, proceed to step 3.
3. If a failure has occurred or cracks/fatigue are present, contact the Cub Cadet Service Department for Special Authorization for installation of Service Kit 759-04310 on all 2010 TANK S Models listed above. Special Authorization repair time allowance is 2.0 Hrs. (Includes inspection time allowance). Use 680-00123-0637 or 680-00124-0637 as the original failed part number. Order one (1) 759-04310 per unit.

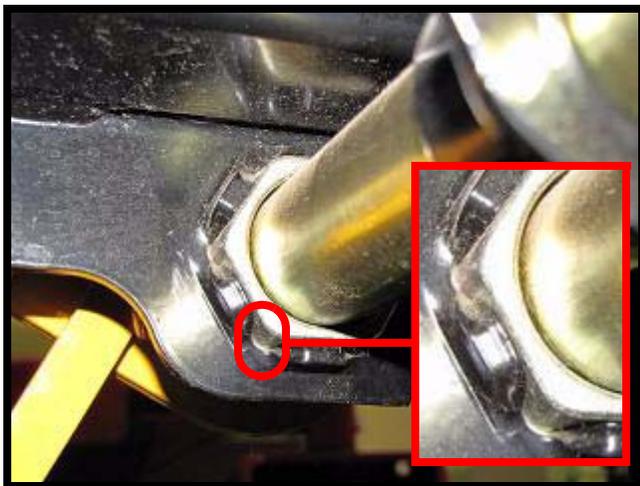


FIGURE 1

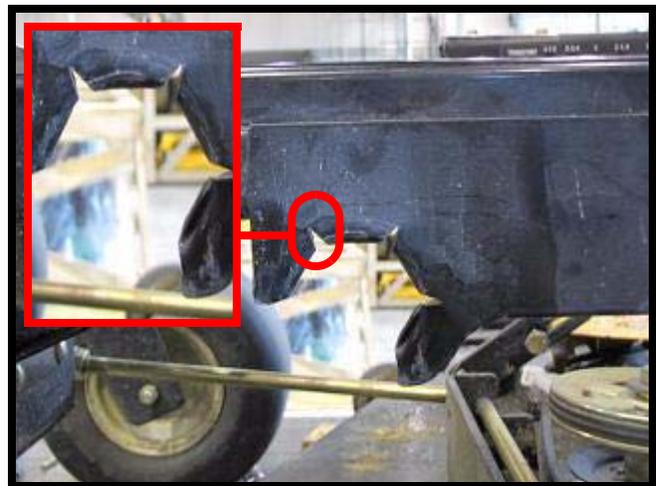


FIGURE 2

Also See Advisories **CC-729** and **CC-730** for additional models requiring inspection.

Inspection Time Allowance (TANK S 6031, TANK S 7237, TANK S 6031 LP & TANK S 7237 LP).

Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-732** and **680-00123-0637** as the original failed part on the claim. Inspection time allowance is **0.2 Hrs.**

Inspection Time Allowance (TANK S 6032D & TANK S 7232D).

Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-732** and **680-00124-0637** as the original failed part on the claim. Inspection time allowance is **0.2 Hrs.**

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