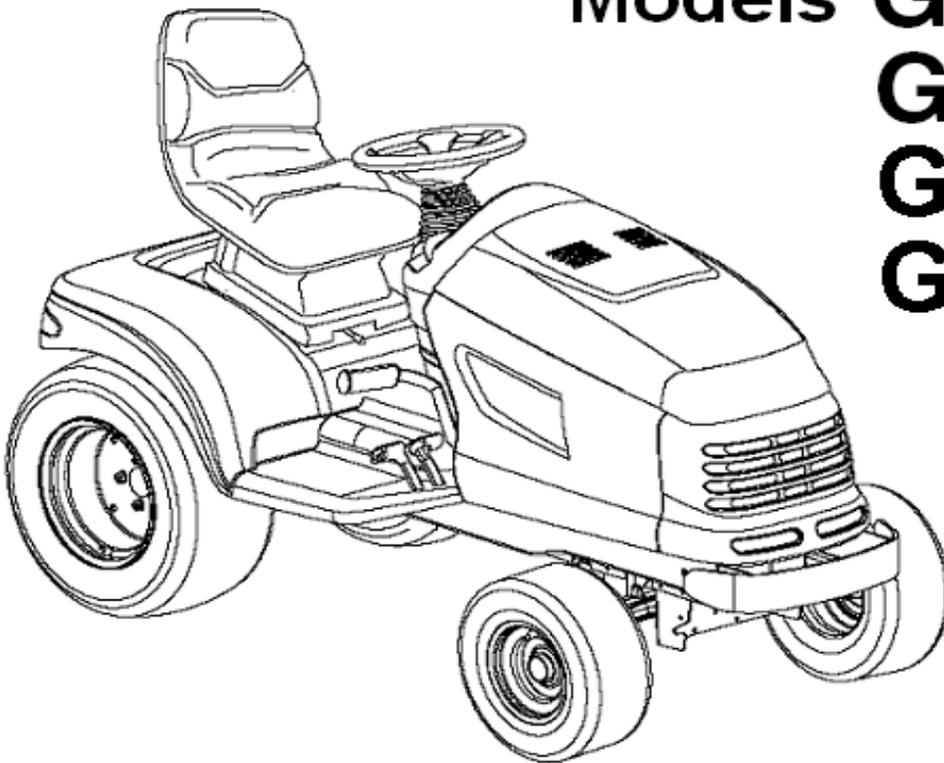




# TIME SCHEDULE

## SERIES 3000

Models **GT 3100**  
**GT 3200**  
**GT 3204**  
**GT 3235**



**2004-2006**

# INDEX

<u>2004 - 2006 3000 Series</u>		<u>2005 - 2006 Engines</u>	
<u>Belts</u>	3	<u>Engine Related Components</u>	8
<u>Cables</u>	3	<u>Major Repairs</u>	8
<u>Drive System Controls</u>	3	<u>Crankshaft</u>	8
<u>Electrical</u>	4	<u>Camshaft &amp; Valves</u>	8
<u>Frame / Body Panels</u>	4	<u>Ignition</u>	8
<u>Frame / Body Panels</u>	5	<u>Charging</u>	8
<u>Steering</u>	5	<u>Starter</u>	8
<u>Transmission</u>	6	<u>Fuel System &amp; Air Intake</u>	9
<u>Lift System / Hydraulics</u>	6	<u>Miscellaneous Repairs</u>	9
<u>P.T.O.</u>	7		
<u>Wheels</u>	7		

## THIS TIME SCHEDULE COVERS THE FOLLOWING MODELS

14A-671-710	(GT 3204)	2004
14A-692-710	(GT 3235)	2004
14B-671-710	(GT 3100)	2005
14B-692-710	(GT 3200)	2005
14B-671-710	(GT 3100)	2006
14B-692-710	(GT 3200)	2006

## 2004 - 2006 FLAT RATE GUIDE

3000 Series

**GT 3100    GT 3200    GT 3204    GT 3235**

### Belts

P.T.O. Drive

.70	.70	.70	.70
-----	-----	-----	-----

### Cables

Choke

.60	.60	.60	.60
-----	-----	-----	-----

Throttle

.60	.60	.60	.60
-----	-----	-----	-----

Diff Lock

.50	.50	.50	.50
-----	-----	-----	-----

### Drive System Controls

Brake Pedal

.20	.20	.20	.20
-----	-----	-----	-----

Brake Link

.40	.40	.40	.40
-----	-----	-----	-----

Brake Shaft Bearing

.40	.40	.40	.40
-----	-----	-----	-----

Brake Shaft / Brake Spring

.90	.90	.90	.90
-----	-----	-----	-----

Brake Lever

.40	.40	.40	.40
-----	-----	-----	-----

Brake Rod Assy.

.50	.50	.50	.50
-----	-----	-----	-----

Park Brake Handle Lever

.80	.80	.80	.80
-----	-----	-----	-----

Park Brake Rod

.90	.90	.90	.90
-----	-----	-----	-----

Forward Pedal

.20	.20	.20	.20
-----	-----	-----	-----

Forward Link

.40	.40	.40	.40
-----	-----	-----	-----

Reverse Pedal

.20	.20	.20	.20
-----	-----	-----	-----

Reverse Rod

.30	.30	.30	.30
-----	-----	-----	-----

Reverse Shaft Assy.

.40	.40	.40	.40
-----	-----	-----	-----

Pedal Shaft Bearing

.60	.60	.60	.60
-----	-----	-----	-----

Control Rod

.80	.80	.80	.80
-----	-----	-----	-----

Pedal Shaft

1.0	1.0	1.0	1.0
-----	-----	-----	-----

Cruise Handle Lever / Rod

.80	.80	.80	.80
-----	-----	-----	-----

Cruise Rod / Latch Assy.

.90	.90	.90	.90
-----	-----	-----	-----

Cruise Assy.

1.2	1.2	1.2	1.2
-----	-----	-----	-----

Diff Lock Pedal

.20	.20	.20	.20
-----	-----	-----	-----

Diff Lock Pedal Brace

.30	.30	.30	.30
-----	-----	-----	-----

Diff Lock Shaft

.40	.40	.40	.40
-----	-----	-----	-----

Diff Lock Cable Retainer

.50	.50	.50	.50
-----	-----	-----	-----

Hydro Bypass Rod

.20	.20	.20	.20
-----	-----	-----	-----

Hydro Bypass Lever

.30	.30	.30	.30
-----	-----	-----	-----

Damper Cylinder

.70	.70	.70	.70
-----	-----	-----	-----

Hydro Control Assy.

1.2	1.2	1.2	1.2
-----	-----	-----	-----

## 2004 - 2006 FLAT RATE GUIDE

3000 Series

**GT 3100    GT 3200    GT 3204    GT 3235**

### Electrical

Hour Meter	.30	.30	.30	.30
Indicator Bulbs	.20	.20	.20	.20
Indicator Meter	.30	.30	--	--
Battery Replacement	.40	.40	.40	.40
Battery Strap	.30	.30	.30	.30
Fuse Box Cover	.20	.20	.20	.20
Fuse / Relay (Each)	.20	.20	.20	.20
Fuse Box	.50	.50	.50	.50
Key Switch	.30	.30	.30	.30
RMC Module	.40	.40	--	--
PTO Switch	.50	.50	.50	.50
PTO Harness Adapter	.20	.20	.20	.20
Brake Safety Switch	.30	.30	.30	.30
Reverse Safety Switch	.40	.40	.40	.40
Seat Safety Switch	.40	.40	.40	.40
Low Fuel Sensor	.60	.60	.60	.60
Headlight Socket/Bulb (Each)	.20	.20	.20	.20
Headlight Assy.	.60	.60	.60	.60
Taillight Bulb (Each)	.20	.20	.20	.20
Tail Light Assy. (Each)	.30	.30	.30	.30
Electrical System Troubleshoot	.70	.70	.70	.70
Wiring Harness (Repair)	.10 - 1.80	.10 - 1.80	.10 - 1.80	.10 - 1.80
Wiring Harness (Replace)	2.0	2.0	2.0	2.0

**\*Always conduct proper testing procedures prior to replacing electrical component(s)**

### Frame/Body Panels

Dash Panel (R & I or Replace)	.70	.70	.70	.70
PTO Switch Handle	--	--	.30	.30
Throttle/Choke Control Assy.	.50	.50	.50	.50
Dash Screen	.30	.30	.30	.30
Hood (Replace)	.40	.40	.40	.40
Hood (R & I)	.20	.20	.20	.20
Upper Hood Bracket	.60	.60	.60	.60
Upper Hood Rod	.50	.50	.50	.50
Hood Support	.50	.50	.50	.50
Grille	.30	.30	.30	.30
Grille Support	.70	.70	.70	.70
Side Panel (Each)	.20	.20	.20	.20
Upper Air Baffle	.20	.20	.20	.20
Lower Air Baffle	.90	.90	.90	.90
Fender ( R & I)	.50	.50	.50	.50
Fender Replace	1.0	1.0	1.0	1.0
Fender Cover	.20	.20	.20	.20
Foot Pads	.20	.20	.20	.20



## 2004 - 2006 FLAT RATE GUIDE

3000 Series

**GT 3100    GT 3200    GT 3204    GT 3235**

### Transmission

Hydro Fan	.80	.80	.80	.80
Drive Shaft Adapter / Hydro Pump	1.5	1.5	1.5	1.5
Drive Shaft	1.2	1.2	1.2	1.2
Hydrostatic Pump	1.5	1.5	1.5	1.5
Hydrostatic Pump (Repair)	2.5	2.5	2.5	2.5
Transaxle (R & I)	1.1	1.1	1.1	1.1
Transaxle (Replace)	1.7	1.7	1.7	1.7
Transaxle (Repair)	3.0	3.0	3.0	3.0
Pinion Gear / O-Ring / Washer	1.5	1.5	1.5	1.5
Input Seal	1.0	1.0	1.0	1.0
Trunion Shaft / Output Seal	2.0	2.0	2.0	2.0
Check Valves	2.0	2.0	2.0	2.0
Charge Pump Assy./ Gerotor	1.3	1.3	1.3	1.3
Relief Valve	.80	.80	.80	.80
Charge Pump Filter	.80	.80	.80	.80
Transmission Filter	.30	.30	.30	.30
Filter Nipple	.40	.40	.40	.40
Axle Seal (Each)	.60	.60	.60	.60
Axle Bearing (Each)	2.1	2.1	2.1	2.1
Brake Caliper Assy.	1.4	1.4	1.4	1.4
Wheel Hub (Each)	.30	.30	.30	.30
Breather Tube	.40	.40	.40	.40
Dipstick Tube / Dipstick	.20	.20	.20	.20

### Lift System / Hydraulics

Down Stop Knob Assy.	.20	.20	.20	.20
Down Stop Bracket	.40	.40	.40	.40
Down Stop Adjuster	.40	.40	.40	.40
Lift Position Indicator	.50	.50	.50	.50
Lift Rod Stop Bracket	.30	.30	.30	.30
Lift Shaft	1.10	1.10	1.10	1.10
Lift Shaft Bearings	.30	.30	.30	.30
LH Lift Rod	.40	.40	.40	.40
LH Lift Link	.30	.30	.30	.30
RH Lift Rod	.30	.30	.30	.30
RH Lift Link	.20	.20	.20	.20
Lift Cylinder Hoses	.80	.80	.80	.80
Check Valve	.30	.30	.30	.30
Lift Cylinder	.60	.60	.60	.60
Center Lift Handle	.20	.20	.20	.20
Handle Clamp	.20	.20	.20	.20
Lift Link	.70	.70	.70	.70
Hydraulic Valve	1.0	1.0	1.0	1.0
Return to Pump Line	.70	.70	.70	.70
Aux. Return Line	.70	.70	.70	.70
Aux From Steering Line	1.0	1.0	1.0	1.0
Steering Return Line	.70	.70	.70	.70
Pump To Steering Line	.90	.90	.90	.90
Tee Fitting	.70	.70	.70	.70

## 2004 - 2006 FLAT RATE GUIDE

3000 Series

**GT 3100   GT 3200   GT 3204   GT 3235**

### P.T.O.

Axle Carrier Remove	.70	.70	.70	.70
Axle Carrier Repair	1.5	1.5	1.5	1.5
P.T.O. Belt Guide	.40	.40	.40	.40
P.T.O. Brake Rod	.70	.70	.70	.70
P.T.O. Mounting Bracket	.80	.80	.80	.80
P.T.O. Brake Bracket	.70	.70	.70	.70
P.T.O. Idler Bracket	.70	.70	.70	.70
P.T.O. Idler Pulley	.70	.70	.70	.70
P.T.O. Brake Spring	.20	.20	.20	.20
P.T.O. Pulley	1.0	1.0	1.0	1.0
P.T.O. Belt Keeper Bolts	.30	.30	.30	.30
P.T.O. Vaccum Actuator	.40	.40	.40	.40
P.T.O. Actuator Solenoid	.30	.30	.30	.30
Vacuum Lines	.30	.30	.30	.30

### Wheels

Complete Assembly Front (Each)	.20	.20	.20	.20
Front Tire / Rim Replace	.40	.40	.40	.40
Valve Stem	.40	.40	.40	.40
Wheel Bearings (Each Side)	.30	.30	.30	.30
Complete Assembly Rear (Each)	.30	.30	.30	.30
Rear Tire / Rim Replace	.50	.50	.50	.50
Valve Stem	.40	.40	.40	.40

## 2004 - 2006 FLAT RATE GUIDE

3000 Series Engines (Kohler)

**GT 3100    GT 3200    GT 3204    GT 3235**

### Engine Related Components

Engine R & I	2.5	2.5	2.5	2.5
Engine Mount	1.2	1.2	1.2	1.2
Fuel Line	.80	.80	.80	.80
Fuel Filter	.40	.40	.40	.40
Fuel Pickup	.60	.60	.60	.60
Fuel Tank (R & I or Replace)	.80	.80	.80	.80
Muffler Shields	.40	.40	.40	.40
Muffler/Exhaust	.50	.50	.50	.50

### Major Repairs

Shortblock Replacement	3.0	3.0	3.0	3.0
Mini Block	4.0	4.0	4.0	4.0
Major Overhaul (Includes Valves)	5.0	5.0	5.0	5.0
Minor Overhaul (Excludes Valves)	4.0	4.0	4.0	4.0
Connecting Rod	3.0	3.0	3.0	3.0
Piston and/or Rings	3.0	3.0	3.0	3.0

### Crankshaft

Crankshaft & Main Bearing R & R	3.0	3.0	3.0	3.0
Crankshaft PTO Seal	.50	.50	.50	.50
Crankshaft Flywheel Seal	1.50	1.50	1.50	1.50
Crankshaft & Connecting Rod	3.0	3.0	3.0	3.0

### Camshaft & Valves

Lifters	.50*	.50*	.50*	.50*
Valve R & R (No Grinding)	1.0*	1.0*	1.0*	1.0*
Valve Adjustment	--	--	--	--
Valve Grinding	1.2*	1.2*	1.2*	1.2*
Valve Spring Replacement	1.0*	1.0*	1.0*	1.0*
Valve Cover Gasket and/or Breather	.50*	.50*	.50*	.50*
Camshaft R & R	2.0	2.0	2.0	2.0
Rocker Arm	.50*	.50*	.50*	.50*

### Ignition

Ignition Module R & R	1.5	1.5	1.5	1.5
Flywheel R & R	1.2	1.2	1.2	1.2
Spark Advance Module	1.0	1.0	1.0	1.0

### Charging

Regulator Test & Replace	.50	.50	.50	.50
Stator Test & Replace	1.5	1.5	1.5	1.5
Wiring Harness R & R	1.0	1.0	1.0	1.0

### Starter

Starter Motor Bendix Type R & R	1.0	1.0	1.0	1.0
Starter Bendix Rebuild (Includes R & R)	1.0	1.0	1.0	1.0
Starter Drive R & R	1.0	1.0	1.0	1.0
Starter Solenoid R & R	.50	.50	.50	.50

\* Time Allowed For Each Cylinder.

## 2004 - 2006 FLAT RATE GUIDE

3000 Series Engines (Kohler)

**GT 3100    GT 3200    GT 3204    GT 3235**

### **Fuel System & Air Intake**

Carburetor Solenoid (Includes Test)	.50	.50	.50	.50
Carburetor R & R	.50	.50	.50	.50
Carburetor Rebuild (Includes R & R)	1.0	1.0	1.0	1.0
Carburetor Adjust	.30	.30	.30	.30
Air Cleaner Base/Case	.30	.30	.30	.30
Fuel Pump R & R	.30	.30	.30	.30
Intake Manifold	1.0	1.0	1.0	1.0

### **Miscellaneous Repairs**

Cylinder Head and/or Gasket	1.0*	1.0*	1.0*	1.0*
Blower Housing/Shrouds only R & R	.50	.50	.50	.50
Oil Pan, Closure Plate, and/or Gasket	1.0	1.0	1.0	1.0
Governor Adjust	.50	.50	.50	.50
Governor Lever	--	--	--	--
Governor R & R	1.5	1.5	1.5	1.5
Oil Pump R & R	1.5	1.5	1.5	1.5
Governor Seal Replacement	.80	.80	.80	.80
Oil Sentry/Oil Temp Replacement	.30	.30	.30	.30
Cam Followers (Includes Valve Adjust)	--	--	--	--
Breather Cover R & R	2.0	2.0	2.0	2.0
Control Panel / Lever Assy.	--	--	--	--

\* Time Allowed For Each Cylinder.