

Z-FORCE TRANSMISSION LIST

MODEL NUMBER	FACTORY NUMBER	YEAR	ENGINE MAKE	HORSE POWER	CTP LH TRANS NUMBER	PARTS LIST	HYDRO GEAR NUMBER	CTP RH TRANS NUMBER	PARTS LIST	HYDRO GEAR NUMBER	CTP FILTER (C) NUMBER	HYDRO GEAR NUMBER
Z-Force 15	53AA5D2L100	2003	Kawasaki	15	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 18	53AA5A5L100	2003	Briggs	18	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 42	53AA5A5G710	2004	Briggs	18.5	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 44	53AA5A6L710	2004	Briggs	20	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 48	53AA5A7M710	2004	Briggs	22	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 44	53AA5B6L710	2005	Kohler	20	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 50	53AA5B7P710	2005	Kohler	23	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 44	53AA5B6L710	2006	Kohler	20	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 50	53AA5B7P710	2006	Kohler	23	01008192	CLICK HERE	344-2400L	01008193	CLICK HERE	344-2400R	N/A	N/A
Z-Force 48	53AA5B6V710	2006	Kohler	20	02000902	CLICK HERE	324-2600L	02000901	CLICK HERE	324-2600R	N/A	N/A
Z-Force 60	53AA5BBJ710	2006	Kohler	23	02002162 (A)(G)	CLICK HERE	ZT 2800 (D)	02002161 (B)(H)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114
Z-Force 60	53AA5DBJ709	2006	Kawasaki	23	02002162 (A)(G)	CLICK HERE	ZT 2800 (D)	02002161 (B)(H)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114
Z-Force 44	17AH3AGL710	2007	Kohler	20	02002176 (E)	CLICK HERE	ZT 2800 (D)	02002175 (F)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114
Z-Force 50	17AH3AGP710	2007	Kohler	23	02002176 (E)	CLICK HERE	ZT 2800 (D)	02002175 (F)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114
Z-Force 60	17AI3AGJ710	2007	Kawasaki	23	02002176 (E)	CLICK HERE	ZT 2800 (D)	02002175 (F)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114
Z-Force 60	53AA5BBJ710	2007	Kohler	23	02002162 (A)(G)	CLICK HERE	ZT 2800 (D)	02002161 (B)(H)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114
Z-Force 60	53AA5DBJ709	2007	Kawasaki	23	02002162 (A)(G)	CLICK HERE	ZT 2800 (D)	02002161 (B)(H)	CLICK HERE	ZT 2800 (D)	02002150	HG-52114

NOTES:

(A) 02002162 Replaced 02001571.

(B) 02002161 Replaced 02001570.

(C) Screw On External Filter.

(D) The 14 Digit Hydro Gear Model Number Is Required To Look Up Part Numbers.

(E) The 14 Digit Hydro Gear Model Number Is ZH-MCBC-3K2B-3RLX. **Always Refer To Model Number On Transmission Label.**

(F) The 14 Digit Hydro Gear Model Number Is ZH-JCBC-3K2C-2RLX. **Always Refer To Model Number On Transmission Label.**

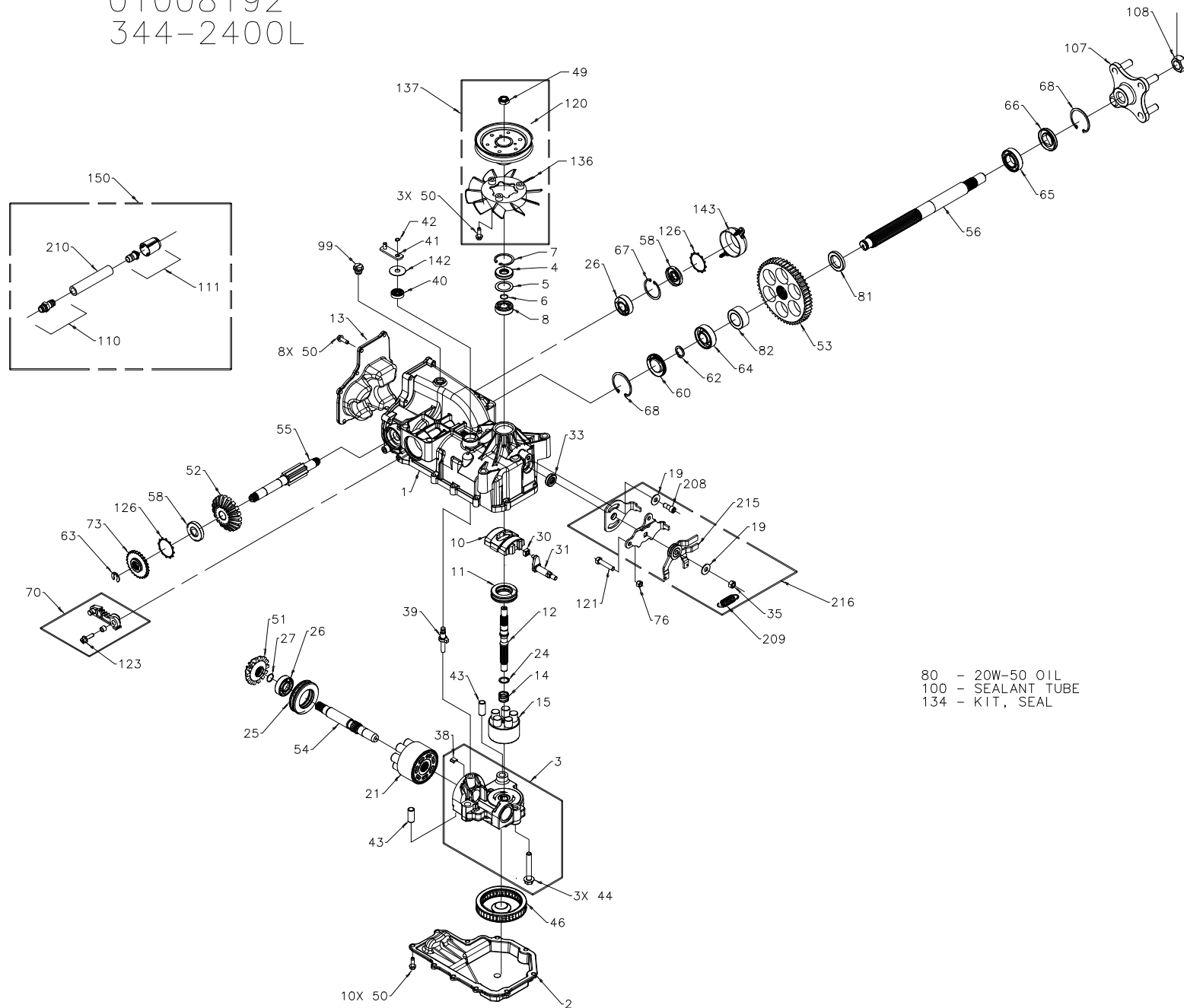
(G) The 14 Digit Hydro Gear Model Number Is ZK-KHEE-1KKC-2LXX. **Always Refer To Model Number On Transmission Label.**

(H) The 14 Digit Hydro Gear Model Number Is ZK-GHEE-1KKB-2LXX. **Always Refer To Model Number On Transmission Label.**

"ATTENTION" When Ordering Part Numbers Place a HG- Infront Of The Hydro Gear Part Number.

Example: 51841 RH Control Arm. Order By: HG-51841 RH Control Arm.

01008192
344-2400L

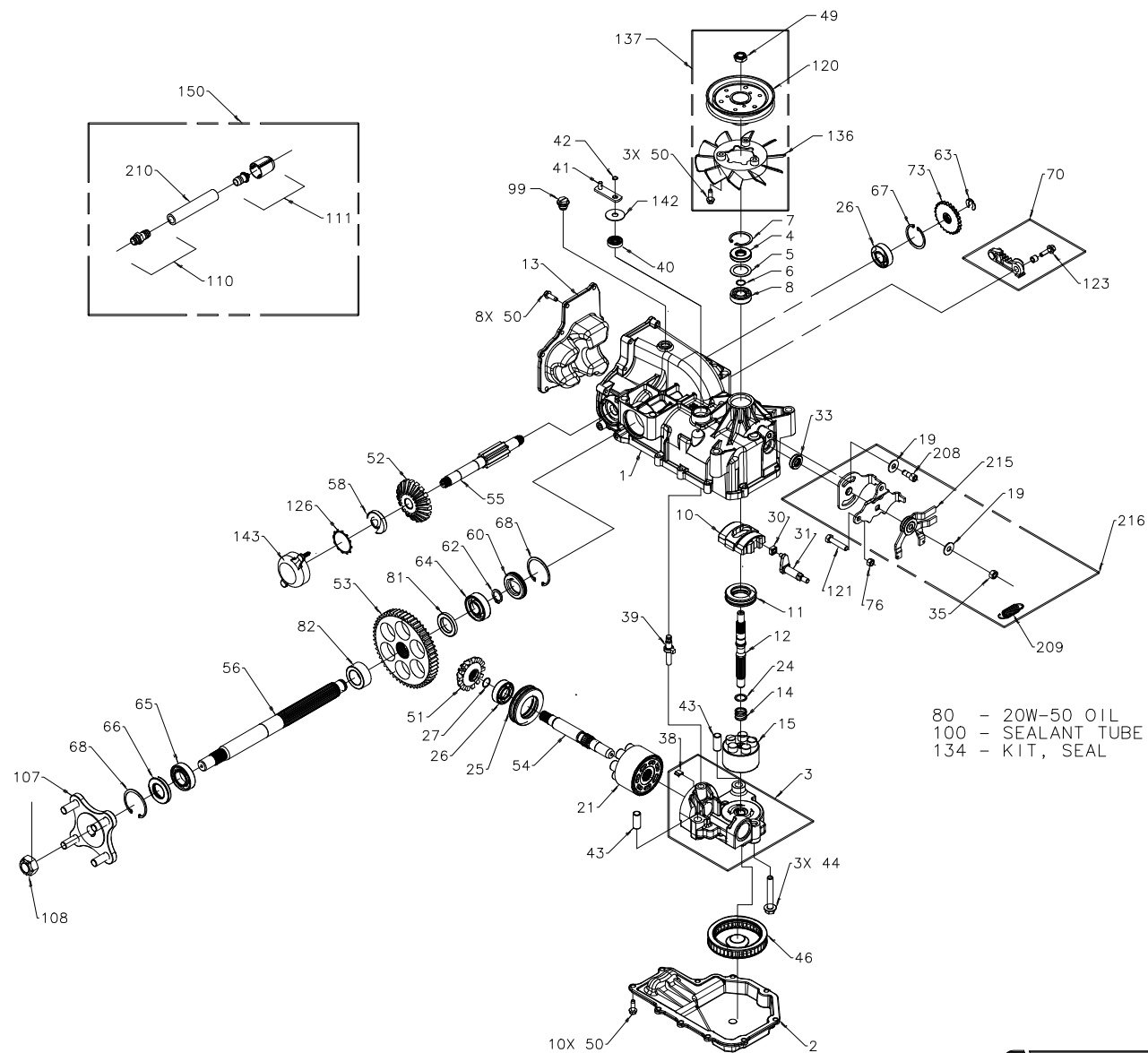


80 - 20W-50 OIL
100 - SEALANT TUBE
134 - KIT, SEAL

01008192
344-2400L

ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN	43	50002	2	PIN, HOLLOW .39 X .5 X 1	126	51316	2	RING, RETAINING
		1	HOUSING, MAIN	44	50016	3	BOLT, HEX FLANGE 3/8-24 X 2.5	134	70553	1	KIT, SEAL
		2	CRADLE BEARING	46	50990	1	FILTER			1	SEAL, LIP 15 X 35 X 7
		1	TRUNNION BUSHING							1	RING, RETAINING 37 INT
		1	SEAL, LIP 12 X 25 X 7	49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)			1	SEAL, LIP 12 X 25 X 7
2	50890RM	1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)	50	50752	21	SCREW, 1/4-20 X .75			1	SEAL, LIP 10 X 25 X 7
3	70667	1	LOWER HOUSING	51	50744	1	14T BEVEL GEAR			1	RING, RETAINING .31 EXT
		1	KIT, CENTER SECTION	52	50745	1	19T BEVEL GEAR			18	HFHCS 1/4-20 X .75
		1	CENTER SECTION	53	50746	1	53T SPUR GEAR			1	SEAL PLUG
		1	BUSHING .67 X 1.03 X .75	54	50757	1	SHAFT, MOTOR			1	RING, RETAINING .75 EXT
		1	PLATE, BYPASS	55	51298	1	SHAFT, BRAKE			1	RING, RETAINING .440 EXT
		3	BOLT, HEX FLANGE 3/8-24 X 2.5	56	50748	1	SHAFT, AXLE			1	SEAL, LIP 25 X 47 X 7
		2	CHECK PLUG ASSEMBLY, .027							1	RING, RETAINING 1.56 INT
4	9008000-0128	1	SEAL, LIP 15 X 35 X 7	58	51161	2	SEAL, LIP 70 X 40 X 7			2	RING, RETAINING 1.87 INT
5	2003018	1	SPACER	60	50995	1	SEAL PLUG - SIDE			2	RING, RETAINING 1.43
6	2003016	1	RING, WIRE RETAINING					136	51365	1	FAN, 6", 10 BLADE
7	2003052	1	RING, RETAINING	62	50759	1	RING, RETAINING - AXLE	137	70591	1	KIT, FAN-PULLEY
8	2003043	1	BALL BEARING	63	51109	1	RING, RETAINING			3	SCREW, 1/4-20 X .75
10	2003087	1	VARIABLE SWASHPLATE	64	50743	1	BEARING-BALL 20X47X14(6204)			1	FAN, 6", 10 BLADE
11	50551	1	THRUST BEARING 30 X 52 X 13	65	50740	1	BEARING-BALL 25X47X12(6005)			1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
12	50005	1	SHAFT, INPUT	66	50751	1	SEAL, LIP 25 X 47 X 7			1	PULLEY, Ø4.5 X 1.625
13	50891RM	1	COVER-BACK	67	50329	1	RING, RETAINING			1	WASHER, .39 X 1.27 X .05
14	2003014	1	SPRING, BLOCK	68	50760	2	RING, RETAINING -AXLE	142	51813	1	CAP, BRAKE
15	70331	1	10cc CYLINDER BLOCK ASS'Y	70	70391	1	LH BRAKE ARM SERVICE ASSEMBLY	143	51774	1	KIT, BREATHER
		1	10cc CYLINDER BLOCK			1	ARM, BRAKE ZINC	150	71004	1	VENT, PLASTIC
		5	10cc PISTON SPRING			1	CLEVIS PIN			1	O-RING .08 X .468 70A
		5	PISTON SEAT WASHER			1	BUSHING .255 X .394 X .330			1	CAP-POPPET VALVE
		5	10cc PISTON			1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)			1	HOSE .5 X 4
19	44130	2	WASHER, .34 X .88 X .06					208	51400	1	CAP, PLASTIC
21	70082	1	21cc CYLINDER BLOCK ASS'Y	73	50754	1	BRAKE DISC	209	51833	1	SHCS 5/16-24 X .75 (PATCH)
		1	21cc CYLINDER BLOCK	76	43083	1	NUT, HEX 5/16-18	210	51401	1	SPRING, EXTENSION
		7	21cc PISTON SPRING	80		79oz	20W-50 OIL	215	52411	2	ASSEMBLY, RTN
		7	PISTON SEAT WASHER	81	51939	1	SPACER, 1.04 X 1.65 X .22	216	71465	1	KIT, RTN SCISSOR
		7	21cc PISTON	82	51940	1	SPACER, 1.04 X 1.65 X .70			2	WASHER, .34 X .88 X .06
24	2003017	1	WASHER, BLOCK THRUST	99	9005200-5600	1	PLUG, PLASTIC			1	NUT, LOCK 5/16-24 UNF
25	50552	1	THRUST BEARING 42 X 68 X 16	100	50928	1	SEALANT TUBE, 10.3 oz			1	ARM, RTN
26	50315	2	BALL BEARING							1	ARM, CONTROL
27	2000022	1	RING, WIRE RETAINING	107	70314	1	HUB ASSEMBLY			1	SPRING, EXTENSION
30	2000015	1	SLOT GUIDE			1	HUB			1	SHCS 5/16-24 X .75 (PATCH)
31	50807	1	TRUNNION ARM			4	LUG BOLT			1	ASSEMBLY, RTN
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7	108	50863	1	NUT, HEX 3/4-16				
35	52506	1	NUT, LOCK 5/16-24 UNF	110	70110	1	FITTING O-RING ASSEMBLY				
38	70680	1	KIT, BYPASS PLATE			1	VENT, PLASTIC				
		1	PLATE, BYPASS (BREAD)	111	70921	1	O-RING .08 X .468 70A				
		1	PLATE, BYPASS			1	CAP VENT ASSEMBLY				
39	2003555	1	BYPASS ACTUATOR			1	CAP-POPPET VALVE				
40	45074	1	SEAL, LIP 10 X 25 X 7			1	CAP, PLASTIC				
41	50270	1	ARM, BYPASS	120	50302	1	PULLEY, Ø4.5 X 1.625				
42	44870	1	RING, RETAINING	121	51753	1	BOLT, 5/16-18 X 1.50				
				123	51576	1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)				

01008193
344-2400R

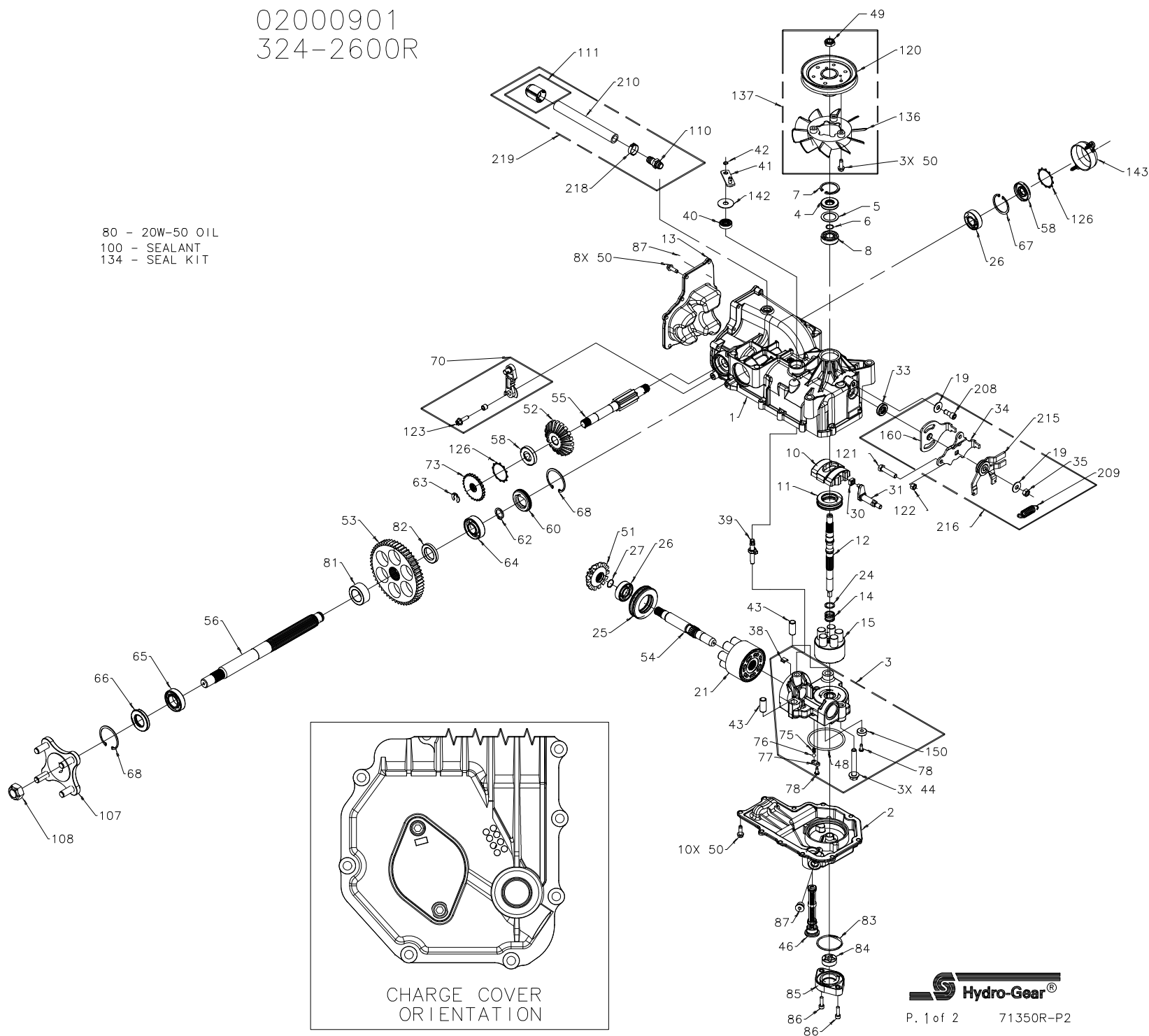


01008193
344-2400R

ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN	43	50002	2	PIN, HOLLOW .39 X .5 X 1	126	51316	2	RING, RETAINING
		1	HOUSING, MAIN	44	50016	3	BOLT, HEX FLANGE 3/8-24 X 2.5				
		2	CRADLE BEARING	46	50990	1	FILTER	134	70553	1	KIT, SEAL
		1	TRUNNION BUSHING	49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)			1	SEAL, LIP 15 X 35 X 7
		1	SEAL, LIP 12 X 25 X 7	50	50752	21	SCREW, 1/4-20 X .75			1	RING, RETAINING 37 INT
2	50890RM	1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)	51	50744	1	14T BEVEL GEAR			1	SEAL, LIP 12 X 25 X 7
3	70667	1	LOWER HOUSING	52	50745	1	19T BEVEL GEAR			1	SEAL, LIP 10 X 25 X 7
		1	KIT, CENTER SECTION	53	50746	1	53T SPUR GEAR			1	RING, RETAINING .31 EXT
		1	CENTER SECTION	54	50757	1	SHAFT, MOTOR			18	HFHCS 1/4-20 X .75
		1	BUSHING .67 X 1.03 X .75	55	51298	1	SHAFT, BRAKE			1	SEAL PLUG
		1	PLATE, BYPASS	56	50748	1	SHAFT, AXLE			1	RING, RETAINING .75 EXT
		3	BOLT, HEX FLANGE 3/8-24 X 2.5	58	51161	2	SEAL, LIP 70 X 40 X 7			1	RING, RETAINING .440 EXT
		2	CHECK PLUG ASSEMBLY, .027	60	50995	1	SEAL PLUG - SIDE			1	SEAL, LIP 25 X 47 X 7
4	9008000-0128	1	SEAL, LIP 15 X 35 X 7	62	50759	1	RING, RETAINING - AXLE			1	RING, RETAINING 1.56 INT
5	2003018	1	SPACER	63	51109	1	RING, RETAINING			2	RING, RETAINING 1.87 INT
6	2003016	1	RING, WIRE RETAINING	64	50743	1	BEARING-BALL 20X47X14(6204)			2	RING, RETAINING 1.43
7	2003052	1	RING, RETAINING	65	50740	1	BEARING-BALL 25X47X12(6005)	136	51365	1	FAN, 6", 10 BLADE
8	2003043	1	BALL BEARING	66	50751	1	SEAL, LIP 25 X 47 X 7	137	70591	1	KIT, FAN-PULLEY
10	2003087	1	VARIABLE SWASHPLATE	67	50329	1	RING, RETAINING			3	SCREW, 1/4-20 X .75
11	50551	1	THRUST BEARING 30 X 52 X 13	68	50760	2	RING, RETAINING - AXLE			1	FAN, 6", 10 BLADE
12	50005	1	SHAFT, INPUT	70	70392	1	RH BRAKE ARM SERVICE ASSEMBLY			1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
13	50891RM	1	COVER-BACK			1	ARM, BRAKE ZINC			1	PULLEY, Ø4.5 X 1.625
14	2003014	1	SPRING, BLOCK			1	CLEVIS PIN	142	51813	1	WASHER, .39 X 1.27 X .05
15	70331	1	10cc CYLINDER BLOCK ASS'Y			1	BUSHING .255 X .394 X .330	143	51774	1	CAP, BRAKE
		1	10cc CYLINDER BLOCK			1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)	150	71004	1	KIT, BREATHER
		5	10cc PISTON SPRING	73	50754	1	BRAKE DISC			1	VENT, PLASTIC
		5	PISTON SEAT WASHER	76	43083	1	NUT, HEX 5/16-18			1	O-RING .08 X .468 70A
		5	10cc PISTON	80		79oz	20W-50 OIL			1	CAP-POPPETT VALVE
19	44130	2	WASHER, .34 X .88 X .06	81	51939	1	SPACER, 1.04 X 1.65 X .22			1	HOSE .5 X 4
21	70082	1	21cc CYLINDER BLOCK ASS'Y	82	51940	1	SPACER, 1.04 X 1.65 X .70			1	CAP, PLASTIC
		1	21cc CYLINDER BLOCK	99	9005200-5600	1	PLUG, PLASTIC	208	51400	1	SHCS 5/16-24 X .75 (PATCH)
		7	21cc PISTON SPRING	100	50928	1	SEALANT TUBE, 10.3 oz	209	51833	1	SPRING, EXTENSION
		7	PISTON SEAT WASHER	107	70314	1	HUB ASSEMBLY	210	51401	1	HOSE, .5 X 4
		7	21cc PISTON			1	HUB	215	52411	1	ASSEMBLY, RTN
24	2003017	1	WASHER, BLOCK THRUST			4	LUG BOLT	216	71465	1	KIT, RTN SCISSOR
25	50552	1	THRUST BEARING 42 X 68 X 16	108	50863	1	NUT, HEX 3/4-16			2	WASHER, .34 X .88 X .06
26	50315	2	BALL BEARING	110	70110	1	FITTING O-RING ASSEMBLY			1	NUT, LOCK, 5/16-24 UNF
27	2000022	1	RING, WIRE RETAINING			1	VENT, PLASTIC			1	ARM, RTN
30	2000015	1	SLOT GUIDE			1	O-RING .08 X .468 70A			1	ARM, CONTROL
31	50807	1	TRUNNION ARM			1	CAP VENT ASSEMBLY			1	SPRING, EXTENSION
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7	111	70921	1	CAP-POPPETT VALVE			1	SHCS 5/16-24 X .75 (PATCH)
35	52506	1	NUT, LOCK, 5/16-24 UNF			1	CAP, PLASTIC			1	ASSEMBLY, RTN
38	70680	1	KIT, BYPASS PLATE			1	PULLEY, Ø4.5 X 1.625				
		1	PLATE, BYPASS (BREAD)	120	50302	1	BOLT, 5/16-18 X 1.50				
		1	PLATE, BYPASS	121	51753	1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)				
39	2003555	1	BYPASS ACTUATOR	123	51576	1					
40	45074	1	SEAL, LIP 10 X 25 X 7								
41	50270	1	ARM, BYPASS								
42	44870	1	RING, RETAINING								

02000901
324-2600R

80 - 20W-50 OIL
100 - SEALANT
134 - SEAL KIT



02000901
324-2600R

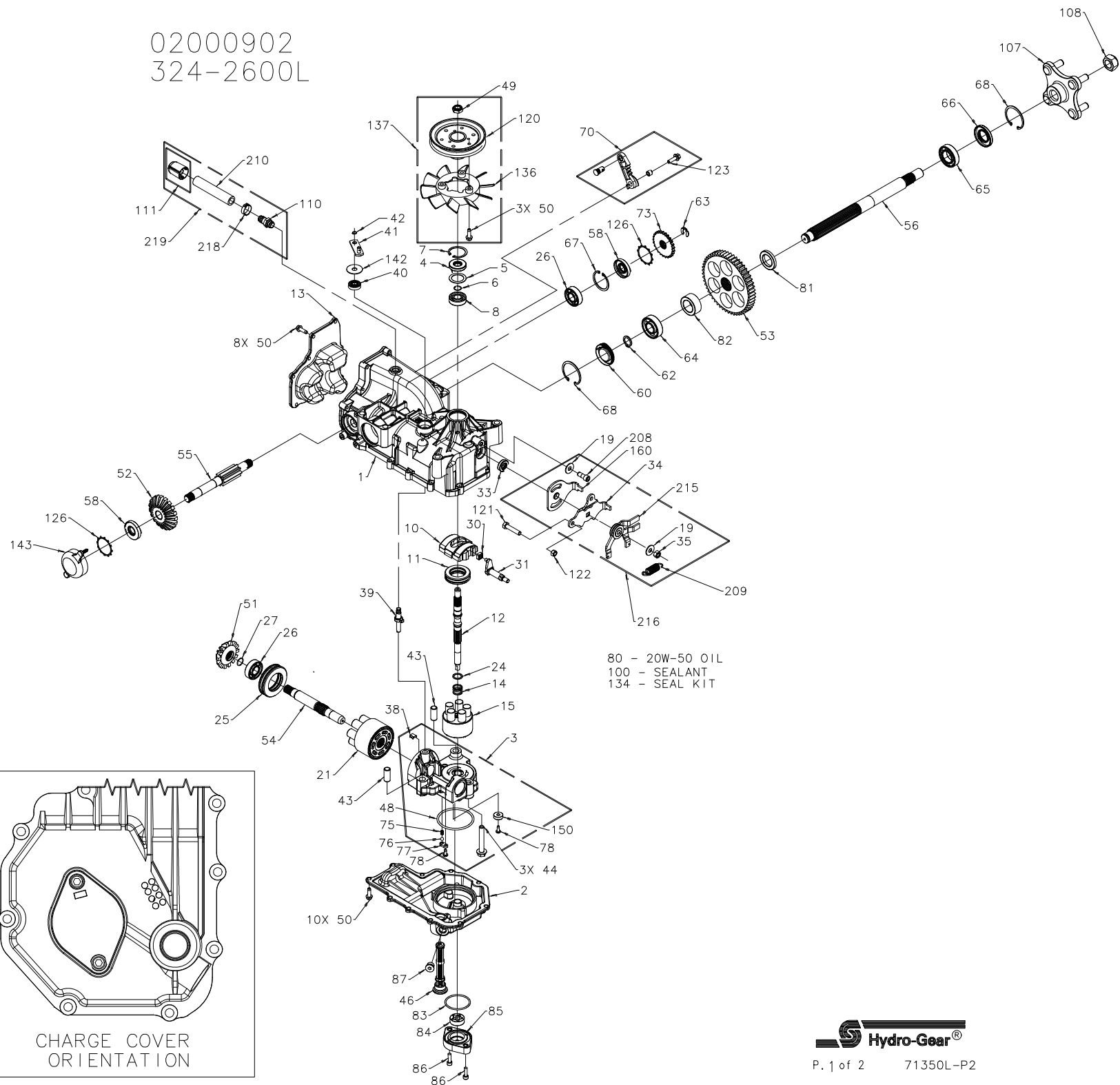
ITEM #	PART #	QTY	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN
		1	HOUSING, MAIN
		2	BEARING, CRADLE
		1	BUSHING, TRUNNION
		1	SEAL, LIP 12 X 25 X 7
		1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)
2	51866	1	HOUSING, LOWER
3	70903	1	KIT, CENTER SECTION
		1	CENTER SECTION
		1	BUSHING .673 X 1.03 X .75
		1	PLATE, BYPASS
		3	HFHCS, 3/8-24 X 2.5 (PATCH)
		2	ASSEMBLY, SHOCK VALVE .027
		1	SPRING, CHARGE RELIEF
		1	BALL, 1/4
		1	O-RING, .139 X 2.984 X 7
		1	PLATE, RELIEF
		2	BOLT, SELF-TAPPING 10-32 X .5
		1	MAGNET, RING
4	9008000-0128	1	LIP SEAL
5	2003018	1	SPACER
6	2003016	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	51771	1	SHAFT, INPUT
13	50891RM	1	END COVER
14	2003014	1	SPRING, BLOCK
15	70331	1	10cc CYLINDER BLOCK ASS'Y
		1	10cc CYLINDER BLOCK
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
		5	10cc PISTON
19	44130	1	WASHER
21	70082	1	21cc CYLINDER BLOCK ASS'Y
		1	21cc CYLINDER BLOCK
		7	21cc PISTON SPRING
		7	PISTON SEAT WASHER
		7	21cc PISTON
24	2003017	1	WASHER, BLOCK THRUST
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50315	2	BALL BEARING
27	2000022	1	WIRE RETAINING RING
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
33	9008000-0126	1	LIP SEAL
34	51394	1	ARM, CONTROL
35	52506	1	NUT, LOCK, SIDE 5/16-24-UNF-2B
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	51931	1	ASSEMBLY, FILTER
49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
50	50752	21	SCREW, 1/4-20 X .75 LONG
51	50744	1	14T BEVEL GEAR
52	50745	1	19T BEVEL GEAR

ITEM #	PART #	QTY	DESCRIPTION
53	50746	1	53T SPUR GEAR
54	50757	1	MOTOR SHAFT
55	51298	1	BRAKE SHAFT
56	50748	1	AXLE SHAFT
58	51161	2	SEAL, LIP 17 X 40 X 7
60	50995	1	SEAL PLUG - SIDE
62	50759	1	RETAINING RING - AXLE
63	51109	1	RETAINING RING
64	50743	1	BEARING-BALL 20X47X14(6204)
65	50740	1	BEARING-BALL 25X47X12(6005)
66	50751	1	SEAL
67	50329	1	RETAINING RING
68	50760	2	RETAINING RING-AXLE
70	71088	1	RH, BRAKE ARM SERVICE ASSEMBLY
		1	BRAKE ARM
		1	CLEVIS PIN
		1	BUSHING .255 X .381 X .330
		1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
73	50754	1	BRAKE DISC
80		79oz	20W-50 OIL
81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22
82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70
83	9004101-1340	1	O-RING .103 X 1.862
84	50273	1	ASSEMBLY, GEROTOR
85	50260	1	COVER GEROTOR
86	50095	2	SHCS M6 X 20
87	9005110-5600	1	PLUG, 9/16-18 (METAL)
100	50928	1	SEALANT
107	70314	1	HUB ASSEMBLY
		1	HUB
		4	LUG BOLT
108	50863	1	NUT, HEX 3/4-16
110	70110	1	FITTING, STRAIGHT
111	70921	1	CAP-VENT ASSEMBLY
		1	CAP-POPPET VALVE
		1	ST .5 BARB VENT
120	50302	1	PULLEY, 4.50 INCH
121	51753	1	BOLT 5/16-18 X 1.5
122	43083	1	NUT, HEX 5/16-18
123	51576	1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
126	51316	2	RING, RETAINING
134	70553	1	KIT, SEAL
		1	SEAL, LIP 15 X 35 X 7
		1	RING, RETAINING 37 INT
		1	SEAL, LIP 12 X 25 X7
		1	SEAL, LIP 10 X 25 X 7
		1	RING, RETAINING .31 EXT
		18	HFHCS 1/4-20 X .75
		1	SEAL PLUG
		2	RING, RETAINING .75 EXT
		1	RING, RETAINING .440 EXT
		1	SEAL, LIP 25 X 47 X 7
		1	RING, RETAINING 1.56 INT
		2	RING, RETAINING 1.87 INT
		2	RING, RETAINING 1.43
		1	FAN, 6", 10 BLADE
136	51365	1	KIT, FAN-PULLEY
137	71140	3	SCREW, SELF-TAPPING 1/4-20 X .75
		1	FAN, 6", 10 BLADE
		1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
		1	PULLEY, 4.50 INCH

ITEM #	PART #	QTY	DESCRIPTION
142	51813	1	WASHER .39 X 1.27 X .05
143	51774	1	CAP, BRAKE
150	51100	1	MAGNET, RING
160	51391	1	ARM, RETURN
208	51400	1	SHCS 5/16-24 X .75 (PATCH)
209	51833	1	SPRING EXTENSION
210	52040	1	HOSE Ø.50 X 6.50
215	52411	1	ASSEMBLY, SCISSOR ARM
216	71037	1	KIT, RETURN
		2	WASHER
		1	CONTROL ARM
		1	HEX LOCK NUT, 5/16-24 INJF (NYLON INSERT)
		1	ARM, RETURN
		1	ASSEMBLY, SCISSOR ARM
		1	SCREW, 5/16-24 X .75 (PATCH)
218	50590	1	CLAMP, PINCH, SINGLE EAR 13/16
219	71004	1	KIT, BREATHER
		1	PINCH CLAMP, SINGLE EAR
		1	VENT, PLASTIC
		1	FITTING, PLASTIC HOSE
		1	CAP, PLASTIC
		1	HOSE, Ø.50 X 6.50



02000902
324-2600L



02000902
324-2600L

ITEM #	PART #	QTY	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN
		1	HOUSING, MAIN
		2	BEARING, CRADLE
		1	BUSHING, TRUNNION
		1	SEAL, LIP 12 X 25 X 7
		1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)
2	51866	1	HOUSING, LOWER
3	70903	1	KIT, CENTER SECTION
		1	CENTER SECTION
		1	BUSHING .673 X 1.02 X .75
		1	PLATE, BYPASS
		3	HFHCS, 3/8-24 X 2.5 (PATCH)
		2	ASSEMBLY, SHOCK VALVE .027
		1	SPRING, CHARGE RELIEF
		1	BALL, 1/4
		1	O-RING, .139 X 2.984 X 7
		1	PLATE, RELIEF
		2	BOLT, SELF-TAPPING 10-32 X .5
		1	MAGNET, RING
4	9008000-0128	1	LIP SEAL
5	2003018	1	SPACER
6	2003016	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	51771	1	SHAFT, INPUT
13	50891RM	1	END COVER
14	2003014	1	SPRING, BLOCK
15	70331	1	10cc CYLINDER BLOCK ASS'Y
		1	10cc CYLINDER BLOCK
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
		5	10cc PISTON
19	44130	2	WASHER
21	70082	1	21cc CYLINDER BLOCK ASS'Y
		1	21cc CYLINDER BLOCK
		7	21cc PISTON SPRING
		7	PISTON SEAT WASHER
		7	21cc PISTON
24	2003017	1	WASHER, BLOCK THRUST
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50315	2	BALL BEARING
27	2000022	1	WIRE RETAINING RING
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
33	9008000-0126	1	LIP SEAL
34	51394	1	ARM, CONTROL
35	52506	1	NUT, LOCK, SIDE 5/16-24-UNF-2B
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	51931	1	ASSEMBLY, FILTER
49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
50	50752	21	SCREW, 1/4-20 X .75 LONG
51	50744	1	14T BEVEL GEAR
52	50745	1	19T BEVEL GEAR

ITEM #	PART #	QTY	DESCRIPTION
53	50746	1	53T SPUR GEAR
54	50757	1	MOTOR SHAFT
55	51298	1	BRAKE SHAFT
56	50748	1	AXLE SHAFT
58	51161	2	SEAL, LIP 17 X 40 X 7
60	50995	1	SEAL PLUG - SIDE
62	50759	1	RETAINING RING - AXLE
63	51109	1	RETAINING RING
64	50743	1	BEARING-BALL 20X47X14(6204)
65	50740	1	BEARING-BALL 25X47X12(6005)
66	50751	1	SEAL
67	50329	1	RETAINING RING
68	50760	2	RETAINING RING-AXLE
70	71087	1	LH, BRAKE ARM SERVICE ASSEMBLY
		1	BRAKE ARM
		1	CLEVIS PIN
		1	BUSHING .255 X .381 X .330
		1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
73	50754	1	BRAKE DISC
80		79oz	20W-50 OIL
81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22
82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70
83	9004101-1340	1	O-RING .103 X 1.862
84	50273	1	ASSEMBLY, GEROTOR
85	50260	1	COVER GEROTOR
86	50095	2	SHCS M6 X 20
87	9005110-5600	1	PLUG, 9/16-18 (METAL)
100	50928	1	SEALANT
107	70314	1	HUB ASSEMBLY
		1	HUB
		4	LUG BOLT
108	50863	1	NUT, HEX 3/4-16
110	70110	1	STRAIGHT FITTING
111	70921	1	CAP-VENT ASSEMBLY
		1	CAP-POPPET VALVE
		1	ST .5 BARB VENT
120	50302	1	PULLEY, 4.50 INCH
121	51753	1	BOLT 5/16-18 X 1.5
122	43083	1	NUT HEX 5/16-18
123	51576	1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
126	51316	2	RING, RETAINING
134	70553	1	KIT, SEAL
		1	SEAL, LIP 15 X 35 X 7
		1	RING, RETAINING .37 INT
		1	SEAL, LIP 12 X 25 X7
		1	SEAL, LIP 10 X 25 X 7
		1	RING, RETAINING .31 EXT
		18	HFHCS 1/4-20 X .75
		1	SEAL PLUG
		2	RING, RETAINING .75 EXT
		1	RING, RETAINING .440 EXT
		1	SEAL, LIP 25 X 47 X 7
		1	RING, RETAINING 1.56 INT
		2	RING, RETAINING 1.87 INT
		2	RING, RETAINING 1.43
136	51365	1	FAN, 6", 10 BLADE
137	71140	1	KIT, FAN-PULLEY
		3	SCREW, SELF-TAPPING 1/4-20 X .75
		1	FAN, 6", 10 BLADE
		1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
		1	PULLEY, 4.50 INCH

ITEM #	PART #	QTY	DESCRIPTION
142	51813	1	WASHER .39 X 1.27 X .05
143	51774	1	CAP, BRAKE
150	51100	1	MAGNET, RING
160	51391	1	ARM, RETURN
208	51400	1	SHCS 5/16-24 X .75 (PATCH)
209	51833	1	SPRING, EXTENSION
210	51401	1	HOSE Ø.50 X 4.00
215	52411	1	ASSEMBLY, SCISSOR ARMS
216	71037	1	KIT, RETURN
		2	WASHER
		1	CONTROL ARM
		1	HEX LOCK NUT, 5/16-24 INJF (NYLON INSERT)
		1	ARM, RETURN
		1	ASSEMBLY, SCISSOR ARMS
		1	SCREW, 5/16-24 X .75 (PATCH)
		1	SPRING, EXTENSION
218	50590	1	CLAMP, PINCH, SINGLE EAR 13/16
219	71004	1	KIT, BREATHER
		1	FITTING, PLASTIC HOSE
		1	HOSE, Ø.50 X 4.00
		1	PLASTIC VENT
		1	CAP, PLASTIC
		1	PINCH CLAMP, SINGLE EAR

