



Service Advisory

COMMERCIAL SERIES

CC-695

Models Affected: **S6031-KW** (53AI8DU6050).
S7237-KW (53AI8DU8050).
 Serial Number Range Affected: All 2009 Built Units.
 Date: **November 17, 2010**
 Subject: **TANK-S Steering Gear Kit 759-04280.**

PURPOSE: The inner steering gear assembly **02003375** and the outer steering gear **703-06855** are **No Longer Available**. When replacing either gear it is **MANDATORY** to replace all gears both left and right, inner and outer as a set. **NOTE: Never mix old style steering gears with new style steering gears. See Figure 1 & Figure 2 below for identifying parts.**

Old Style No Longer Available

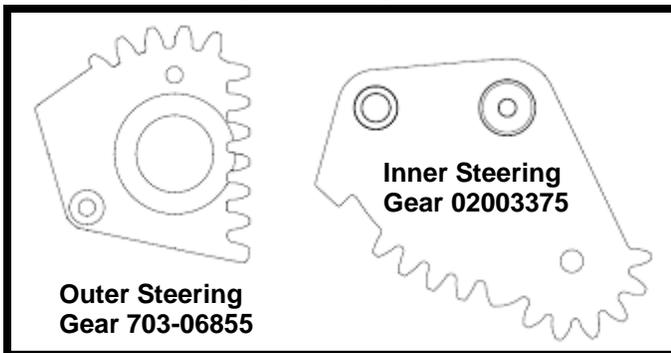


FIGURE 1

New Style Included In 759-04280

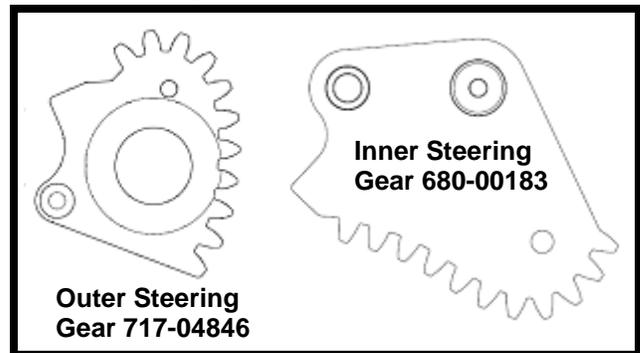


FIGURE 2

Service Kit **759-04280** consist of both left and right, inner and outer new style steering gears, new flange bushings for the inner steering gears and mounting hardware See Figure 3.

759-04280 Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	680-00183	2	Inner Steering Gear Assy.
2	717-04846	2	Outer Steering Gear
3	02003307	4	Flange Bushing
4	714-0162	2	5/32 Dia. Cotter Pin
5	712-3016	2	5/8-11 Nylon Lock Flange Nut
6	00022560	8	3/8-16 Nylon Lock Flange Nut

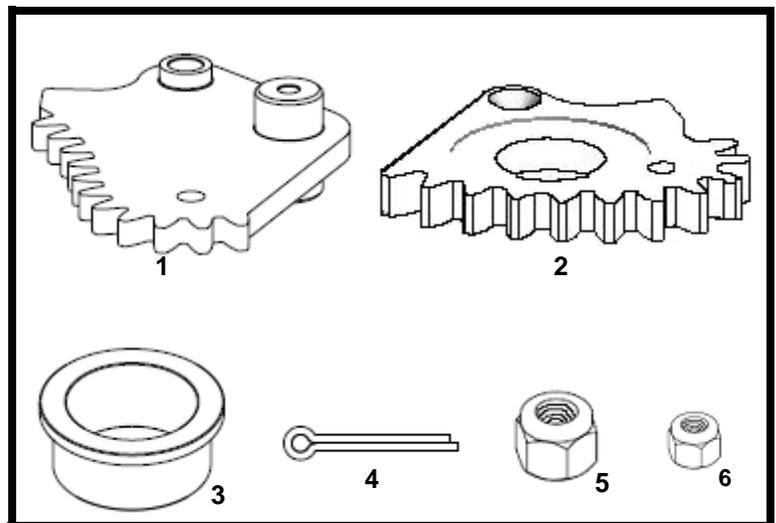


FIGURE 3

This Advisory is being released for informational purposes only.

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial