



Service Advisory

iSERIES

CC-647

Models Affected: i1046 (17AF9BKH709, 17AF9BKH010, 17AF9BKH710, 17AF9BKH056, 17AF9BKH756, 17RF9BKH756).

i1050 (17AF9BKP009, 17AF9BKP709, 17AF9BKP010, 17AF9BKP710, 17AF9BKP056, 17AF9BKP756, 17RF9BKP756).

Serial Number Range Affected: Units Manufactured 2007 - 2008.

Date: **August 14, 2009**

Subject: **683-04282A Replacement Service Kit 759-04220.**
683-04284A Replacement Service Kit 759-04221.

ATTENTION PARTS MANAGER

ATTENTION SERVICE MANAGER

PURPOSE: The 683-04282A RH Steering Arm Assembly and the 683-04284A LH Steering Arm Assembly will no longer be available once stock is depleted. When replacing a 683-04282A RH or a 683-04284A LH Steering Arm Assembly, order a 759-04220 RH or a 759-04221 LH Service Replacement Kit as needed.

Contents of the 759-04220 RH and 759-04221 LH Service Kits are listed on the back page of this Advisory.

This advisory is being released for informational purposes only.

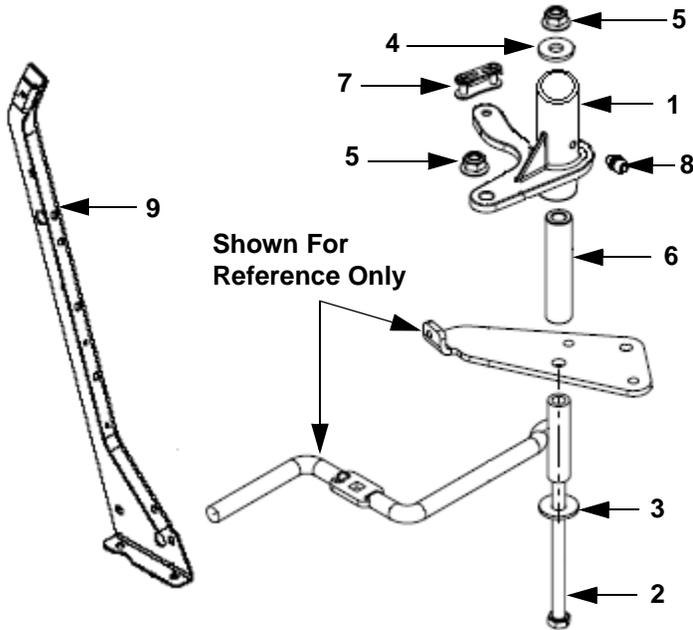
SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial

759-04220 Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	719-04288	1	RH Steering Arm
2	710-04692	1	Bolt 3/8-16 x 7.25
3	736-0452	1	Bell Washer
4	736-3052	1	Flat washer
5	712-04065	2	Flange Lock Nut 3/8-16
6	750-04855	1	Spacer .385 x .750 x 3.47
7	713-04037	1	Chain Link-Connect
8	737-3000	1	Grease Fitting
9	783-04285F	1	RH Dash Support
N/S	726-0317	1	Cable Tie: 8.5"

Instruction sheet included with kit.



759-04221 Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	719-04287	1	LH Steering Arm
2	710-04692	1	Bolt 3/8-16 x 7.25
3	736-0452	1	Bell Washer
4	736-3052	1	Flat washer
5	712-04065	2	Flange Lock Nut 3/8-16
6	750-04855	1	Spacer .385 x .750 x 3.47
7	713-04037	1	Chain Link-Connect
8	737-3000	1	Grease Fitting
9	783-04323F	1	LH Dash Support
N/S	726-0317	1	Cable Tie: 8.5"

Instruction sheet included with kit.

