

**ZERO TURN SERIES**

**Date:** March 01, 2010 Revised February 21, 2013    **Subject:** Service Replacement For The 603-0363A-0716 Caster Weldment Assembly.

**Models Affected:** RZT17, RZT22, RZT42 B&S, RZT50 B&S

**PURPOSE:** This kit provides the new style 603-04308 Caster Weldment Assembly and hardware to replace the 603-0363A Caster Weldment Assembly which is no longer available.

**NOTE:** These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.

**NOTE:** Always wear eye protection while servicing equipment. Wear hearing protection when appropriate. Always work in a well ventilated area and follow all safety precautions when dealing with combustible materials.

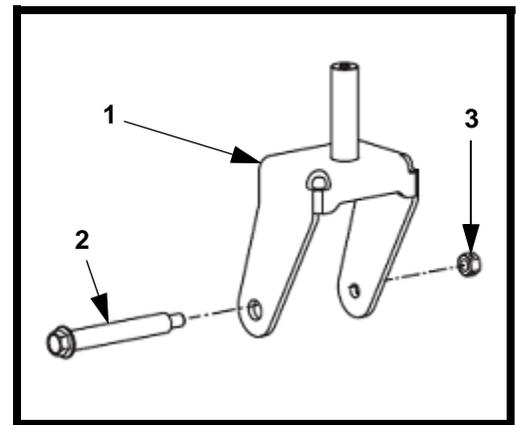
**NOTE:** Left (LH) and Right (RH) sides are determined from the operator's position and facing in the forward direction.

**NOTE: Save this Instruction Sheet. Refer to it when ordering replacement parts.**

**Service Kit Contents**  
(See Figure 1)

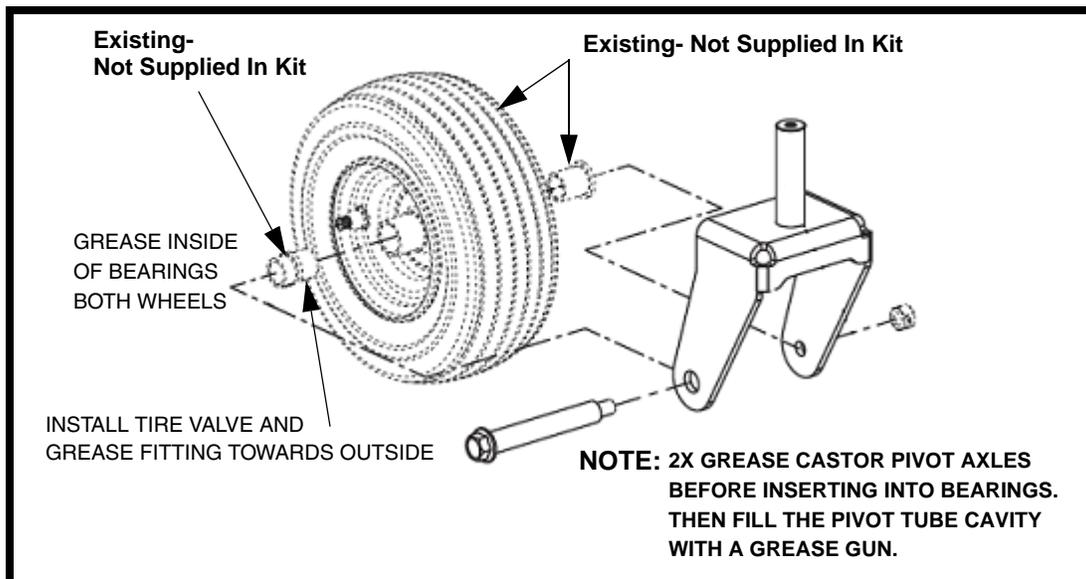
ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	603-04308A-0716	1	WELDMENT: CASTER (CUB YELLOW)
2	738-04182B	1	BOLT: SHOULDER: .750" x 4.75" x 1/2"-13
3	712-3022	1	NUT: HEXLK: 1/2"-13: GRB: CENTERLOCK
4	*	1	THIS INSTRUCTION SHEET

\* - Not Available Separately



**FIGURE 1**

**INSTALLATION:**



**FIGURE 2**