



Service Advisory

HOME MAINTENANCE

CC-495

Models Affected: SLT 1554 (13AK11CK709, 13AK11CK710, 13AK11CK712)
GT 1554 (14AK13CK709, 14AK13CK710)

Serial Number Range Affected: 1F085H30210 and Prior.

Date: **July 08, 2005**

Subject: **Latch Pivot Bracket (783-04717A)**

PURPOSE: To maintain a secure closure of the hood on the 1500 Series.

NOTE: *These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.*

SOLUTION: A change has been made to the (783-04717) latch pivot bracket. The difference can be seen in the picture below, Figure 1.

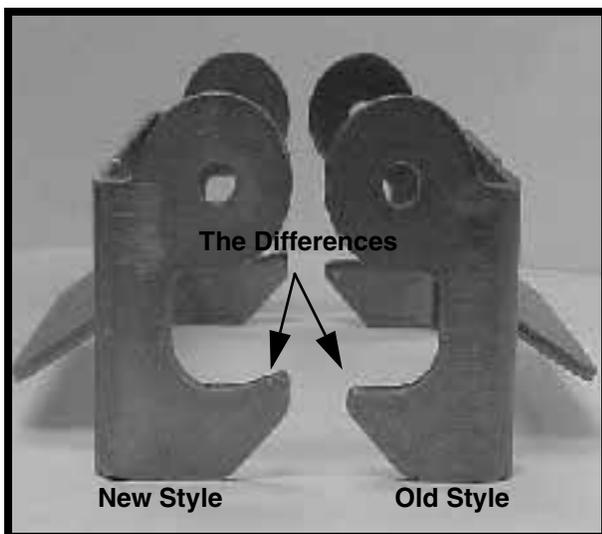


FIGURE 1

If the hood latch bracket assembly is not holding the hood secure, order and install the (783-04717A) latch pivot bracket. Notice the orientation of the latch spring and the latch pivot bracket. Remove the hair pin from the rod (747-1323A). Remove the rod, be careful of the tension on the latch spring (732-04281A).

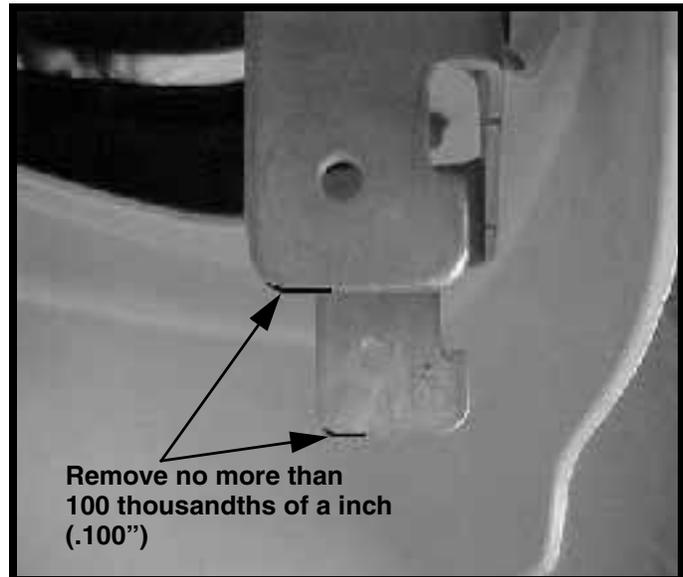


FIGURE 2

Some modification of the (783-04714) latch plate may be needed as shown in Figure 2. Using a file or die grinder remove no more than .100" of material in the location shown.

DO NOT remove more than needed, as this can produce a loose fit of the hood latch assembly, causing a rattle noise to become present.

Reassemble using the new latch pivot bracket and all other existing parts retained from removal. Refer to Figure 3 for proper orientation of the latch spring. The long tang (A) fits into the notch of the latch plate, and the short tang (B) fits into the notch of the latch pivot bracket. Insert the rod through the latch pivot bracket then through the latch plate. Install the latch spring at this time onto the rod. Insert the short tang (B) of the latch spring into the notch on the latch pivot bracket. Make sure rod is at least 3/4 into the latch spring. Position the long tang (A) of the latch spring into the latch plate notch. Make sure the latch pivot bracket is in the correct position, on top of the latch plate as shown in Figure 4. Then push the rod all the way through to the other side of the latch plate. Install the hair pin. Make sure the hood closes and latches securely to the hood latch rod. **NOTE:** Alignment of hood and or hood latch rod can effect a secure latching of the hood.

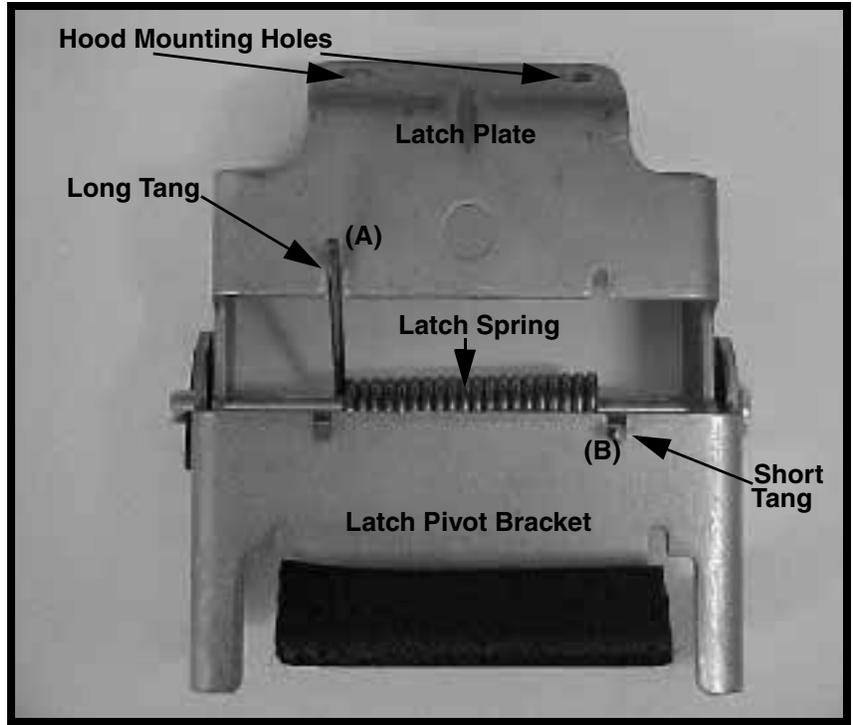


FIGURE 3

NOTE: Hood latch assembly removed from hood for clarity.

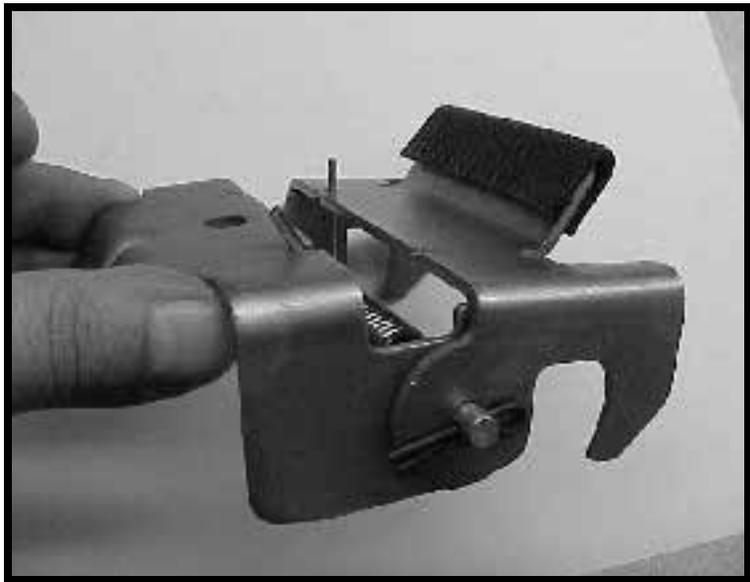


FIGURE 4

Warranty: Normal warranty terms apply. Indicate Service Advisory **CC-495** and **783-04717** as the original failed part on the claim. Repair time allowance is 0.5 Hrs.

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