



Service Kit 753-08688

Date: December 19, 2016

Subject: X90 Cam/Tappet Kit

Part Affected: 711-06413 Camshaft

Read and understand these instructions thoroughly before proceeding with repair.

PURPOSE: The **711-06413** Camshaft will become No Longer Available upon depletion of part stock. The Service Kit **753-08688** has been developed as the service replacement part for the **711-06413** camshaft.

NOTE: *These materials are prepared for use by trained technicians who are experienced in the service and repair of equipment of the kind described in this publication, and are not intended for use by untrained or inexperienced individuals. Such individuals should seek the assistance of an authorized service technician or dealer.*

NOTE: *Always wear eye protection while servicing equipment. Wear hearing protection when appropriate. Always work in a well ventilated area and follow all safety precautions when dealing with combustible materials.*

NOTE: *Left (LH) and Right (RH) sides are determined from the operator's position and facing in the forward direction.*

Service Kit Contents

(See Figure 1)

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	619-05216	1	CAMSHAFT - X90
2	751-15614	2	TAPPET - X90
	*	1	THIS INSTRUCTION SHEET

* - Not Available Separately

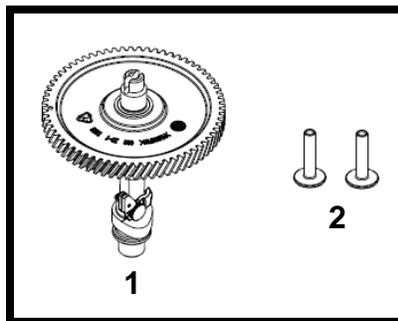


FIGURE 1

NOTE: *Save this Instruction Sheet. Refer to it when ordering replacement parts.*

Installation Instructions:

1. When replacing the **711-06413** camshaft with the Service Kit **753-08688**, always discard the existing valve tappets and install the new tappets included in the Service Kit.
2. Make sure to pre-lube the valve tappets and the camshaft with clean 10W-30 motor oil prior to installation.
3. For complete installation instructions, please refer to Chapter 9: Reassembly, of the Professional Shop Manual (X90 Series Vertical Shaft Engines). Form Number **769-10804-01** (02/2016).