

## LAWN TRACTOR & SERIES 2000

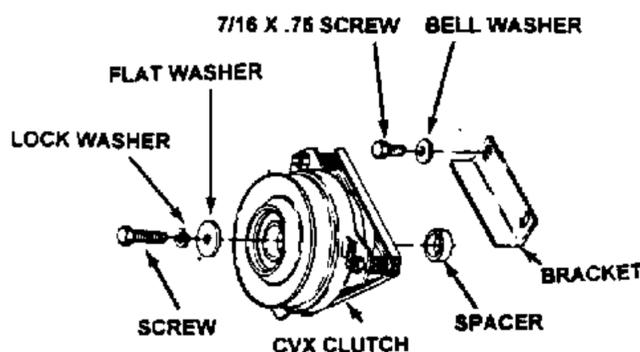
Models: 2185 S/N 239,301 thru 324,500

Date: April 1, 1997

Subject: PTO CLUTCH REPLACEMENT

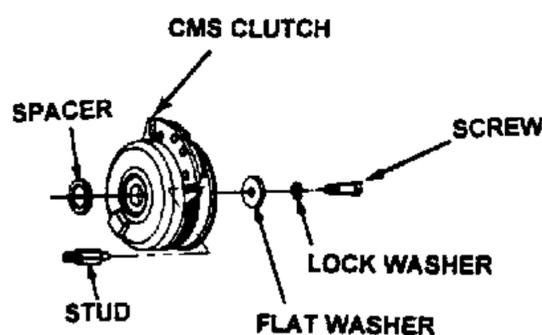
A commercial mag stop (CMS) clutch is available for the above model tractor to replace the CVX style clutch. This CMS clutch is the one currently used on the 2185 tractor S/N 324,501 and above.

The chart below indicates the part numbers to retrofit the CVX style clutch to the CMS clutch.



### CVX Clutch Assembly

Remove and discard	1	710-0757	Screw, Hex Cap, 7/16 - 20 X 1.50 GR5
Remove and discard	1	736-0171	Washer, Lock, 7/16
Remove and discard	1	736-3017	Washer, Flat, .47 X 1.5 X .225
Remove and discard	1	717-3390	CVX Clutch Assy, PTO
Remove and discard	1	711-1053	Spacer
Remove and discard	2	710-3030	Screw, Hex Cap, 7/16 - 14 X .75
Remove and discard	2	736-0407	Washer, Bell, .45 X 1.0 X .062
Remove and discard	1	703-1986A	Bracket, Torque



### CMS Clutch Assembly

Order and install	1	711-1083	Stud, Clutch Stop
Order and install	1	711-3396	Spacer
Order and install	1	717-3403	CMS Clutch Assy, PTO
Order and install	1	736-3082A	Washer, Flat, .47 X 1.5 X .172
Order and install	1	736-0171	Washer, Lock, 7/16
Order and install	1	710-0757	Screw, Hex Cap, 7/16 - 20 X 1.50 GR5 **

\*\* Torque the new screw to 50-60 ft. lbs.

When failure of the CVX clutch occurs on the above model tractor, replace with CMS clutch.

Warranty Allowance: Normal warranty terms will apply.

Service Manager	Parts Manager	Service Tech.	Service Tech.	Service Tech.

Circulate and Initial