



Service Advisory

CC-681

iSERIES

Models Affected: **i1042** (17AE9BKR010, 17RE9BKR056, 17RE9BKR256).
i1046 (17AF9BKH710, 17AF9BKH010, 17AF9BKH709, 17AF9BKH756, 17RF9BKH756).
i1050 (17AF9BKP710, 17AF9BKP010, 17AF9BKP709, 17AF9BKP756).

Serial Number Range Affected: Units Built 2007 through 2009.

NOTE: 2007, 2008 and 2009 Model Year Riders w/618-04634 or 618-04430 Steering Gearboxes are affected. (This kit is not applicable to the 618-04634A Gearbox which incorporates these kit components).

Date: **July 23, 2010**

Subject: **759-04277 Service Kit Replacement For 617-04036 and 617-04037 Bevel Gears and 718-04269 Steering Cam.**

PURPOSE: This service kit provides the latest production RH and LH bevel gear assemblies, steering cam (Hydro) and necessary hardware when replacing either the 617-04036 LH Bevel Gear or 617-04037 RH Bevel Gear or the 718-04269 steering cam, which are no-longer-available, in the 618-04634 or 618-04430 steering gearboxes. If only one of the bevel gears or the steering cam are damaged, both new bevel gears, the new steering cam and hardware supplied must be replaced as a complete set. This kit is only applicable to iSeries riders with hydrostatic transmissions.

759-04277 Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	617-04047	1	GEAR ASM:BEVEL:STEERING:LH:27T
2	617-04048	1	GEAR ASM:BEVEL:STEERING:RH:27T
3	718-04644	1	CAM:STEERING:HYDRO
4	736-0274	1	WASHER:FLAT: 1.01 x 1.750 x .172
5	736-0615	1	WASHER:THRUST: .793 x 1.368 x .015
6	741-04204	2	BEARING:SLEEVE: .437 DIA. x .3425 LG.
7	*	1	THIS INSTRUCTION SHEET

* - Not Available Separately

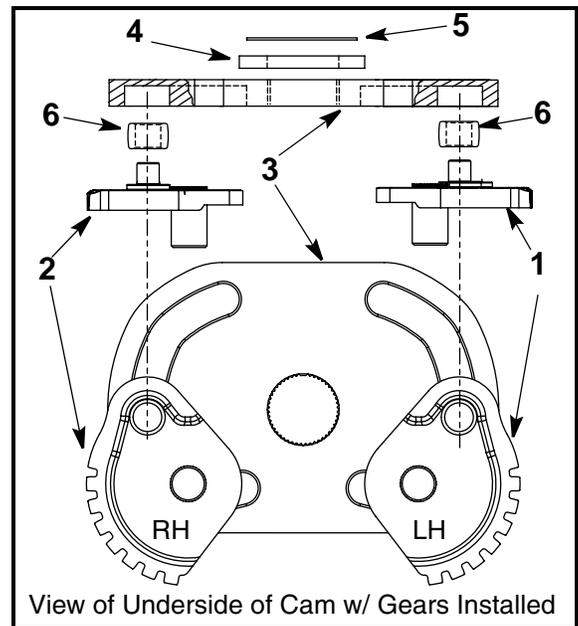


FIGURE 1

This Advisory is being released for informational purposes only.

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial