



Service Advisory

CC-685

iSERIES

Models Affected: **i1042** (17AE9BKR010, 17AE9BKR056, 17RE9BKR056, 17RE9BKR256).
i1046 (17AF9BKH010, 17AF9BKH710, 17AF9BKH756, 17RF9BKH756, 17RF9BKH709).
i1050 (17AF9BKP010, 17AF9BKP710, 17AF9BKP756, 17AF9BKP709).

Serial Number Units Built 2007 through 2009.
 Range Affected:

NOTE: 2007, 2008 and 2009 Model Year Riders with the 618-04430 or 618-04634 Steering Gearboxes. (This kit is not applicable to the 618-04634A Steering Gearbox which incorporates these kit components).

Date: **August 18, 2010**

Subject: **759-04284 Service Kit To Replace Cam Assemblies For The 618-04430 and 618-04634 Steering Gearboxes.**

PURPOSE: This service kit provides the latest production RH and LH cam assemblies, steering cam connector tube and necessary hardware when replacing:

For the 618-04430 Steering Gearbox - Either the 647-04085 (LH Hydro Cam Assembly), 647-04086 (RH Hydro Cam Assembly) or 718-04229 (Steering Cam Connector Tube), once depleted, will no longer be available.

For the 618-04634 Steering Gearbox - Either the 647-04232 (LH Hydro Cam Assembly), 647-04233 (RH Hydro Cam Assembly) or 718-04229 (Steering Cam Connector Tube), once depleted, will no longer be available.

If only one of the cam assemblies or the steering cam connector tube is damaged, both new cam assemblies, new steering cam connector tube, wave washers and spring pins supplied must be replaced as a complete set. This kit is only applicable to iSeries riders with hydrostatic transmissions.

Service Kit Contents

ITEM NO.	PART NUMBER	QTY	DESCRIPTION
1	647-04228	1	CAM: ASSEMBLY: LH: HYDRO
2	647-04229	1	CAM: ASSEMBLY: RH: HYDRO
3	718-04388A	1	TUBE: CONNECTOR: STRG CAM
4	715-0120	2	PIN: SPRING: SPIRAL
5	732-04711	2	WASHER: SPRING: WAVE
6	*	1	THIS INSTRUCTION SHEET

* - Not Available Separately

NOTE: Left (LH) and right (RH) sides are determined from the operator's position and facing in the forward direction.

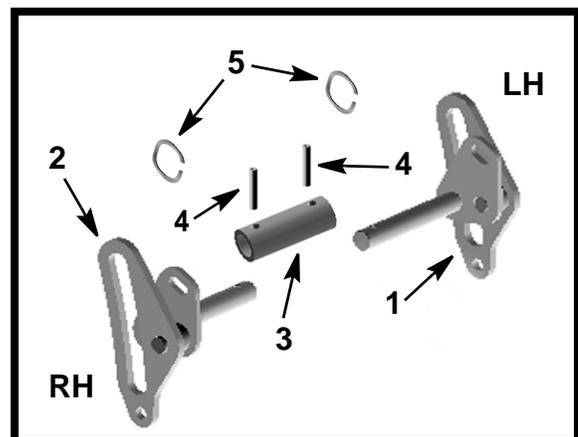


FIGURE 1

NOTE: For additional information on internal parts of Steering Gearboxes 618-04430 and 618-04634, See Service Advisory CC-681 and Service Kit 759-04277 for 617-04036 and 617-04037 Bevel Gears and 718-04269 Steering Cam replacement.

This Advisory is being released for informational purposes only.

SERVICE MANAGER	PARTS MANAGER	SALES MANAGER	SERVICE TECH.	SERVICE TECH.

Circulate and Initial