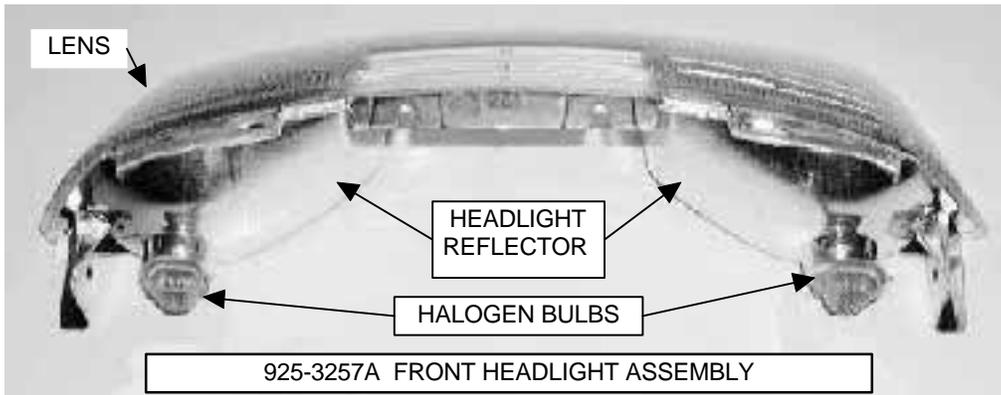


Models: 2130, 2135, 2140, 2145, 2150, 2155, 2160, 2164, 2165, 2185

Date: March 30, 2000

Subject: FRONT HEADLIGHT ASSEMBLY KIT

Part number 925-3257A (front headlight assembly includes halogen lamps, headlight reflector and lens as shown below) and 731-3150A (headlight reflector) are being discontinued. Existing inventory is to be used until depleted. When depleted, use part number 759-3947 front headlight assembly kit.



Part number 759-3947 front headlight assembly kit consists of the following:

<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
925-0053	FRONT HEADLIGHT ASSEMBLY WITH 1156 LAMPS	1
729-0224	FEMALE INSULATED 1/4 INCH TERMINAL	2
729-0168	FEMALE INSULATED 3/16 INCH TERMINAL	2
N/A	INSTRUCTIONS	1



Installation instructions can be found on the back of this advisory.

This is being released for informational purposes only and supersedes Service Bulletin CC-349.

Service Manager	Parts Manager	Sales Manager	Service Tech.	Service Tech.

Circulate and Initial

Service Kit

759-3947

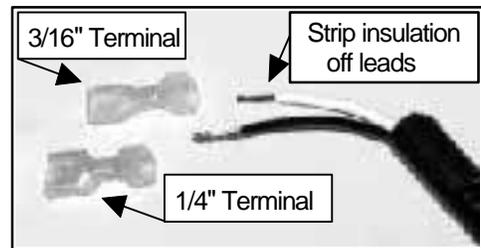
CODE: CC-397
 SUBJECT: Headlight assembly conversion
 DATE: March 30, 2000

Install kit 759-3947 when replacing front headlight assembly with halogen lamps.

Installation instructions:

1. Disconnect cable from negative (-) terminal of the battery.
2. Note routing of wire harness before disassembly. Disconnect harness connectors from sockets of halogen lamps. Inspect all wires for burned and melted insulation and repair as needed.
3. Remove front headlight assembly and discard. Next, install new front headlight assembly 925-0053 from kit.
4. Refer to figure 1 and 2 in identifying the two different style wire harnesses you have. Take the disconnected wire harness connectors in step 2 and note the routing of the leads. Then cut the leads at the connectors. Discard connectors.

5. Strip about 3/16" of insulation off the ends of the leads.



6. Using terminals from kit, install and crimp 1/4" and 3/16" terminals on the leads as shown. Check leads for proper routing as noted in step 4.

NOTE: Some applications will require that two leads be installed and crimped to each individual terminal on same side.

7. Connect terminals to lamp socket lugs. Refer to figure 3.
8. Check wire harness for proper routing. Reconnect negative battery cable. Check for proper operation.

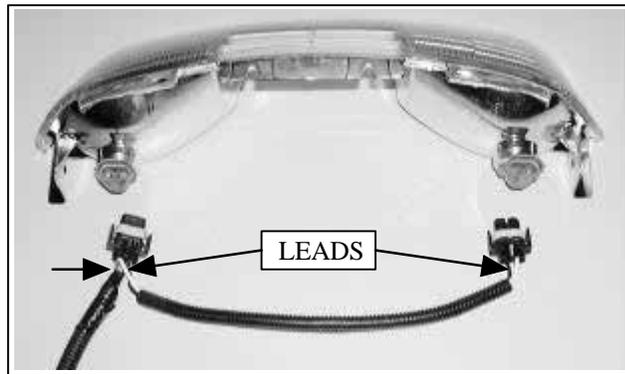
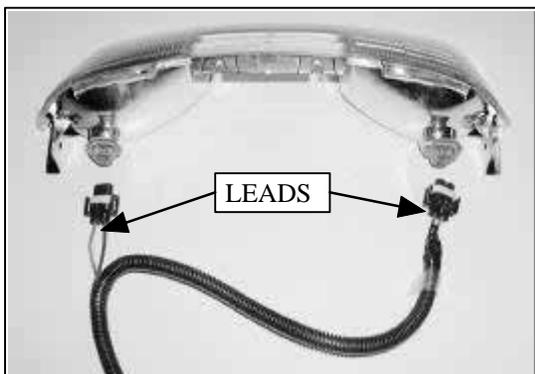


Figure 1
KIT CONSISTS OF:

PART NUMBER	DESCRIPTION	QUANTITY
925-0053	Front Headlight Assembly	1
729-0224	Female 1/4" Terminal	2
729-0168	Female 3/16" Terminal	2
n/a	Instructions	1

Figure 2



Figure 3